



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Primer 94 (Ampoules)

#### Product Identification Numbers

70-0062-1013-5, 70-0064-4727-3, 70-0160-5482-0, 70-0160-5483-8, 70-0160-5484-6, 70-0160-5498-6, 70-0160-5509-0, 70-0160-9260-6

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Adhesive Primer, Industrial use

#### 1.3. Supplier's details

**MANUFACTURER:** 3M

**DIVISION:** Industrial Adhesives and Tapes Division

**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA

**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Flammable Liquid: Category 2.

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

Aspiration Hazard: Category 1.

Reproductive Toxicity: Category 1B.

Carcinogenicity: Category 2.

Specific Target Organ Toxicity (single exposure): Category 1.

Specific Target Organ Toxicity (single exposure): Category 3.

Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

**Signal word**

Danger

**Symbols**

Flame | Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Highly flammable liquid and vapor.

Causes eye irritation.  
May cause an allergic skin reaction.  
May be fatal if swallowed and enters airways.  
May cause drowsiness or dizziness.  
May damage fertility or the unborn child.  
Suspected of causing cancer.

Causes damage to organs:  
sensory organs |

Causes damage to organs through prolonged or repeated exposure:  
nervous system |

May cause damage to organs through prolonged or repeated exposure:  
sensory organs |

**Precautionary Statements****General:**

Keep out of reach of children.

**Prevention:**

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Ground/bond container and receiving equipment.  
Use only non-sparking tools.  
Take precautionary measures against static discharge.  
Keep container tightly closed.  
Use explosion-proof electrical/ventilating/lighting equipment.  
Do not breathe dust/fume/gas/mist/vapors/spray.  
Use only outdoors or in a well-ventilated area.  
Wear protective gloves and eye/face protection.  
Do not eat, drink or smoke when using this product.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

IF exposed: Call a POISON CENTER or doctor/physician.

Do NOT induce vomiting.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**Storage:**

Keep cool.

Keep container tightly closed.

Store locked up in a well-ventilated place.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

2% of the mixture consists of ingredients of unknown acute oral toxicity.

2% of the mixture consists of ingredients of unknown acute dermal toxicity.

4% of the mixture consists of ingredients of unknown acute inhalation toxicity.

**SECTION 3: Composition/information on ingredients**

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>% by Wt</b>
Cyclohexane	110-82-7	30 - 60 Trade Secret *
Xylene	1330-20-7	20 - 35 Trade Secret *
Ethylbenzene	100-41-4	< 11 Trade Secret *
Ethyl Alcohol	64-17-5	5 - 10 Trade Secret *
Ethyl Acetate	141-78-6	1 - 5 Trade Secret *
Acrylic Polymer (NJTS Reg No 04499600-5984P)	Trade Secret*	1 - 5 Trade Secret *
Chlorinated Polyolefin	68609-36-9	< 2 Trade Secret *
Methyl Alcohol	67-56-1	0.1 - 1.0 Trade Secret *
Epoxy Resin	25068-38-6	< 0.5 Trade Secret *
Toluene	108-88-3	< 0.5 Trade Secret *

NJTS or NJTSRN: New Jersey Trade Secret Registry Number.

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**

Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide  
Carbon dioxide

**Condition**

During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

<b>Ingredient</b>	<b>C.A.S. No.</b>	<b>Agency</b>	<b>Limit type</b>	<b>Additional Comments</b>
Ethylbenzene	100-41-4	OSHA	TWA:435 mg/m3(100 ppm)	
Ethylbenzene	100-41-4	ACGIH	TWA:20 ppm	A3: Confirmed animal carcin.
Toluene	108-88-3	OSHA	TWA:200 ppm;CEIL:300 ppm	
Toluene	108-88-3	ACGIH	TWA:20 ppm	A4: Not class. as human carcin
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m3(300 ppm)	
Xylene	1330-20-7	ACGIH	TWA:100 ppm;STEL:150 ppm	A4: Not class. as human carcin
Xylene	1330-20-7	OSHA	TWA:435 mg/m3(100 ppm)	
Ethyl Acetate	141-78-6	OSHA	TWA:1400 mg/m3(400 ppm)	
Ethyl Acetate	141-78-6	ACGIH	TWA:400 ppm	
Ethyl Alcohol	64-17-5	ACGIH	STEL:1000 ppm	A3: Confirmed animal carcin.
Ethyl Alcohol	64-17-5	OSHA	TWA:1900 mg/m3(1000 ppm)	
Methyl Alcohol	67-56-1	ACGIH	TWA:200 ppm;STEL:250 ppm	SKIN
Methyl Alcohol	67-56-1	OSHA	TWA:260 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

**8.2. Exposure controls****8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

#### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron - polymer laminate

#### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Specific Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	Amber colored, solvent odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Boiling Point</b>	170 °F
<b>Flash Point</b>	1 °F [ <i>Test Method</i> :Closed Cup]
<b>Evaporation rate</b>	<i>No Data Available</i>
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	1 %
<b>Flammable Limits(UEL)</b>	11 %
<b>Vapor Pressure</b>	68 mmHg [ <i>@</i> 68 °F]
<b>Vapor Density</b>	<i>No Data Available</i>
<b>Density</b>	0.82 g/ml
<b>Specific Gravity</b>	0.82 [ <i>@</i> 77 °F] [ <i>Ref Std</i> :WATER=1]
<b>Solubility in Water</b>	Negligible
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	1 - 35 centipoise [ <i>@</i> 73.4 °F ]
<b>Hazardous Air Pollutants</b>	35.2 - 45.3 % weight [ <i>Test Method</i> :Calculated]
<b>Molecular weight</b>	<i>No Data Available</i>
<b>Volatile Organic Compounds</b>	781 g/l [ <i>Test Method</i> :calculated SCAQMD rule 443.1] [ <i>Details</i> :low solids less exempts]
<b>Percent volatile</b>	95.3 - 97 % weight [ <i>Test Method</i> :Estimated]

VOC Less H2O &amp; Exempt Solvents

<=97 % [*Test Method*:calculated per CARB title 2]**SECTION 10: Stability and reactivity****10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

**10.2. Chemical stability**

Stable.

**10.3. Possibility of hazardous reactions**

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

Heat

Sparks and/or flames

**10.5. Incompatible materials**

Strong oxidizing agents

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

May be harmful if inhaled.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

**Skin Contact:**

May be harmful in contact with skin.

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**

Chemical (Aspiration) Pneumonitis: Signs/symptoms may include coughing, gasping, choking, burning of the mouth, difficulty breathing, bluish colored skin (cyanosis), and may be fatal.

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

**Additional Health Effects:****Single exposure may cause target organ effects:**

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

**Prolonged or repeated exposure may cause target organ effects:**

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

Contains a chemical or chemicals which can cause cancer.

<b>Ingredient</b>	<b>CAS No.</b>	<b>Class Description</b>	<b>Regulation</b>
Ethylbenzene	100-41-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

**Additional Information:**

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

<b>Name</b>	<b>Route</b>	<b>Species</b>	<b>Value</b>
Overall product	Dermal		No data available; calculated ATE2,000 - 5,000 mg/kg
Overall product	Inhalation-Vapor(4 hr)		No data available; calculated ATE20 - 50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Xylene	Dermal	Rabbit	LD50 > 4,200 mg/kg
Xylene	Inhalation-	Rat	LC50 29 mg/l



	Vapor (4 hours)		
Xylene	Ingestion	Rat	LD50 3,523 mg/kg
Ethylbenzene	Dermal	Rabbit	LD50 15,433 mg/kg
Ethylbenzene	Inhalation-Vapor (4 hours)	Rat	LC50 17.4 mg/l
Ethylbenzene	Ingestion	Rat	LD50 4,769 mg/kg
Ethyl Alcohol	Dermal	Rabbit	LD50 > 15,800 mg/kg
Ethyl Alcohol	Inhalation-Vapor (4 hours)	Rat	LC50 124.7 mg/l
Ethyl Alcohol	Ingestion	Rat	LD50 17,800 mg/kg
Ethyl Acetate	Dermal	Rabbit	LD50 > 18,000 mg/kg
Ethyl Acetate	Inhalation-Vapor (4 hours)	Rat	LC50 70.5 mg/l
Ethyl Acetate	Ingestion	Rat	LD50 5,620 mg/kg
Chlorinated Polyolefin	Dermal	Guinea pig	LD50 > 1,000 mg/kg
Chlorinated Polyolefin	Ingestion	Rat	LD50 > 3,200 mg/kg
Methyl Alcohol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
Methyl Alcohol	Inhalation-Vapor		LC50 estimated to be 10 - 20 mg/l
Methyl Alcohol	Ingestion		LD50 estimated to be 50 - 300 mg/kg
Epoxy Resin	Dermal	Rat	LD50 > 1,600 mg/kg
Epoxy Resin	Ingestion	Rat	LD50 > 1,000 mg/kg
Toluene	Dermal	Rat	LD50 12,000 mg/kg
Toluene	Inhalation-Vapor (4 hours)	Rat	LC50 30 mg/l
Toluene	Ingestion	Rat	LD50 5,550 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Cyclohexane	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Mild irritant
Ethyl Alcohol	Rabbit	No significant irritation
Ethyl Acetate	Rabbit	Minimal irritation
Chlorinated Polyolefin	Guinea pig	No significant irritation
Methyl Alcohol	Rabbit	Mild irritant
Epoxy Resin	Rabbit	Mild irritant
Toluene	Rabbit	Irritant

### Serious Eye Damage/Irritation

Name	Species	Value
Cyclohexane	Rabbit	Mild irritant
Xylene	Rabbit	Mild irritant
Ethylbenzene	Rabbit	Moderate irritant
Ethyl Alcohol	Rabbit	Severe irritant
Ethyl Acetate	Rabbit	Mild irritant
Chlorinated Polyolefin	Professional judgement	Mild irritant
Methyl Alcohol	Rabbit	Moderate irritant
Epoxy Resin	Rabbit	Moderate irritant
Toluene	Rabbit	Moderate irritant

**Skin Sensitization**

Name	Species	Value
Ethylbenzene	Human	Not classified
Ethyl Alcohol	Human	Not classified
Ethyl Acetate	Guinea pig	Not classified
Methyl Alcohol	Guinea pig	Not classified
Epoxy Resin	Human and animal	Sensitizing
Toluene	Guinea pig	Not classified

**Respiratory Sensitization**

Name	Species	Value
Epoxy Resin	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Xylene	In Vitro	Not mutagenic
Xylene	In vivo	Not mutagenic
Ethylbenzene	In vivo	Not mutagenic
Ethylbenzene	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethyl Alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification
Ethyl Acetate	In Vitro	Not mutagenic
Ethyl Acetate	In vivo	Not mutagenic
Methyl Alcohol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methyl Alcohol	In vivo	Some positive data exist, but the data are not sufficient for classification
Epoxy Resin	In vivo	Not mutagenic
Epoxy Resin	In Vitro	Some positive data exist, but the data are not sufficient for classification
Toluene	In Vitro	Not mutagenic
Toluene	In vivo	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Xylene	Dermal	Rat	Not carcinogenic
Xylene	Ingestion	Multiple animal species	Not carcinogenic
Xylene	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Ethylbenzene	Inhalation	Multiple animal species	Carcinogenic
Ethyl Alcohol	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Methyl Alcohol	Inhalation	Multiple animal species	Not carcinogenic

Epoxy Resin	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Toluene	Ingestion	Rat	Some positive data exist, but the data are not sufficient for classification
Toluene	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

## Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Xylene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Xylene	Ingestion	Not classified for development	Mouse	NOAEL Not available	during organogenesis
Xylene	Inhalation	Not classified for development	Multiple animal species	NOAEL Not available	during gestation
Ethylbenzene	Inhalation	Not classified for development	Rat	NOAEL 4.3 mg/l	prematuring & during gestation
Ethyl Alcohol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
Ethyl Alcohol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	prematuring & during gestation
Methyl Alcohol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
Methyl Alcohol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
Methyl Alcohol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis
Epoxy Resin	Ingestion	Not classified for female reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Ingestion	Not classified for male reproduction	Rat	NOAEL 750 mg/kg/day	2 generation
Epoxy Resin	Dermal	Not classified for development	Rabbit	NOAEL 300 mg/kg/day	during organogenesis
Epoxy Resin	Ingestion	Not classified for development	Rat	NOAEL 750 mg/kg/day	2 generation
Toluene	Inhalation	Not classified for female reproduction	Human	NOAEL Not available	occupational exposure
Toluene	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.3 mg/l	1 generation
Toluene	Ingestion	Toxic to development	Rat	LOAEL 520 mg/kg/day	during gestation
Toluene	Inhalation	Toxic to development	Human	NOAEL Not available	poisoning and/or abuse

## Lactation

Name	Route	Species	Value
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Xylene	Ingestion	Mouse	Not classified for effects on or via lactation
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**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgment	NOAEL Not available	
Xylene	Inhalation	auditory system	Causes damage to organs	Rat	LOAEL 6.3 mg/l	8 hours
Xylene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Xylene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Xylene	Inhalation	eyes	Not classified	Rat	NOAEL 3.5 mg/l	not available
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	eyes	Not classified	Rat	NOAEL 250 mg/kg	not applicable
Ethylbenzene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethylbenzene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Ethylbenzene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgment	NOAEL Not available	
Ethyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 2.6 mg/l	30 minutes
Ethyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
Ethyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL not available	
Ethyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
Ethyl Acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Ethyl Acetate	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Ethyl Acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Methyl Alcohol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
Methyl Alcohol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Methyl Alcohol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for	Rat	NOAEL Not available	6 hours

			classification			
Methyl Alcohol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Methyl Alcohol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Toluene	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL 0.004 mg/l	3 hours
Toluene	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Xylene	Inhalation	nervous system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.4 mg/l	4 weeks
Xylene	Inhalation	auditory system	May cause damage to organs through prolonged or repeated exposure	Rat	LOAEL 7.8 mg/l	5 days
Xylene	Inhalation	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Inhalation	heart   endocrine system   hematopoietic system   muscles   kidney and/or bladder   respiratory system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	13 weeks
Xylene	Ingestion	auditory system	Not classified	Rat	NOAEL 900 mg/kg/day	2 weeks
Xylene	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
Xylene	Ingestion	liver	Not classified	Multiple animal species	NOAEL Not available	
Xylene	Ingestion	heart   skin   endocrine system   bone, teeth, nails, and/or hair   hematopoietic system   immune system   nervous system   respiratory system	Not classified	Mouse	NOAEL 1,000 mg/kg/day	103 weeks
Ethylbenzene	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	2 years
Ethylbenzene	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 1.1 mg/l	103 weeks
Ethylbenzene	Inhalation	hematopoietic	Not classified	Rat	NOAEL 3.4	28 days

		system			mg/l	
Ethylbenzene	Inhalation	auditory system	Not classified	Rat	NOAEL 2.4 mg/l	5 days
Ethylbenzene	Inhalation	endocrine system	Not classified	Mouse	NOAEL 3.3 mg/l	103 weeks
Ethylbenzene	Inhalation	bone, teeth, nails, and/or hair   muscles	Not classified	Multiple animal species	NOAEL 4.2 mg/l	90 days
Ethylbenzene	Inhalation	heart   immune system   respiratory system	Not classified	Multiple animal species	NOAEL 3.3 mg/l	2 years
Ethylbenzene	Ingestion	liver   kidney and/or bladder	Not classified	Rat	NOAEL 680 mg/kg/day	6 months
Ethyl Alcohol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
Ethyl Alcohol	Inhalation	hematopoietic system   immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
Ethyl Alcohol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
Ethyl Alcohol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
Ethyl Acetate	Inhalation	endocrine system   liver   nervous system	Not classified	Rat	NOAEL 0.043 mg/l	90 days
Ethyl Acetate	Inhalation	hematopoietic system	Not classified	Rabbit	LOAEL 16 mg/l	40 days
Ethyl Acetate	Ingestion	hematopoietic system   liver   kidney and/or bladder	Not classified	Rat	NOAEL 3,600 mg/kg/day	90 days
Methyl Alcohol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
Methyl Alcohol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
Methyl Alcohol	Ingestion	liver   nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days
Epoxy Resin	Dermal	liver	Not classified	Rat	NOAEL 1,000 mg/kg/day	2 years
Epoxy Resin	Dermal	nervous system	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
Epoxy Resin	Ingestion	auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	28 days
Toluene	Inhalation	auditory system   nervous system   eyes   olfactory system	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	poisoning and/or abuse
Toluene	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 2.3 mg/l	15 months
Toluene	Inhalation	heart   liver   kidney and/or bladder	Not classified	Rat	NOAEL 11.3 mg/l	15 weeks
Toluene	Inhalation	endocrine system	Not classified	Rat	NOAEL 1.1 mg/l	4 weeks
Toluene	Inhalation	immune system	Not classified	Mouse	NOAEL Not available	20 days

Toluene	Inhalation	bone, teeth, nails, and/or hair	Not classified	Mouse	NOAEL 1.1 mg/l	8 weeks
Toluene	Inhalation	hematopoietic system   vascular system	Not classified	Human	NOAEL Not available	occupational exposure
Toluene	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 625 mg/kg/day	13 weeks
Toluene	Ingestion	heart	Not classified	Rat	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	liver   kidney and/or bladder	Not classified	Multiple animal species	NOAEL 2,500 mg/kg/day	13 weeks
Toluene	Ingestion	hematopoietic system	Not classified	Mouse	NOAEL 600 mg/kg/day	14 days
Toluene	Ingestion	endocrine system	Not classified	Mouse	NOAEL 105 mg/kg/day	28 days
Toluene	Ingestion	immune system	Not classified	Mouse	NOAEL 105 mg/kg/day	4 weeks

**Aspiration Hazard**

Name	Value
Cyclohexane	Aspiration hazard
Xylene	Aspiration hazard
Ethylbenzene	Aspiration hazard
Toluene	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

**SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - Yes      Pressure Hazard - No      Reactivity Hazard - No      Immediate Hazard - Yes      Delayed Hazard - Yes

#### EPCRA 311/312 Hazard Classifications (effective January 1, 2018):

##### Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

##### Health Hazards

Aspiration Hazard

Carcinogenicity

Reproductive toxicity

Respiratory or Skin Sensitization

Serious eye damage or eye irritation

Specific target organ toxicity (single or repeated exposure)

#### Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	Trade Secret 30 - 60
Xylene	1330-20-7	Trade Secret 20 - 35
Xylene (Benzene, dimethyl-)	1330-20-7	20 - 35
Ethylbenzene	100-41-4	Trade Secret < 11

### 15.2. State Regulations

Contact 3M for more information.

#### California Proposition 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Methyl isobutyl ketone	108-10-1	Carcinogen
Methyl isobutyl ketone	108-10-1	Developmental Toxin
Ethylbenzene	100-41-4	Carcinogen
Toluene	108-88-3	Developmental Toxin
Methyl Alcohol	67-56-1	Developmental Toxin

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

WARNING: This product contains a chemical known to the State of California to cause cancer.

### 15.3. Chemical Inventories

The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information.



The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

#### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.
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### SECTION 16: Other information

#### NFPA Hazard Classification

**Health:** 2 **Flammability:** 3 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

<b>Document Group:</b>	07-0925-3	<b>Version Number:</b>	20.02
<b>Issue Date:</b>	08/01/17	<b>Supersedes Date:</b>	01/14/15

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3M USA SDSs are available at [www.3M.com](http://www.3M.com)



## Transport Information Document

Date: November 28, 2017

3M ID Number: 70-0160-5484-6

Product Description: 3M(TM) Tape Primer 94 Clear light yellow, 0.66 mL, 1000 per case Ampule Bulk

Transport Protective Service: PROTECTIVE SERVICE NOT REQUIRED

NMFC Item: 046030 NMFC Sub: 00 NMFC Class: 055.0

Flash Point (Closed-cup): -4°F/-20°C

### UNITED STATES DEPARTMENT OF TRANSPORTATION - GROUND (U.S. DOT, 49 CFR)

DANGEROUS GOODS IN EXCEPTED QUANTITIES

### UNITED STATES DEPARTMENT OF TRANSPORTATION - VESSEL (U.S. DOT, 49 CFR)

FORBIDDEN NOT CLASSIFIED BY 3M U.S. FOR THIS REGULATORY AGENCY

### INTERNATIONAL AIR TRANSPORT ASSOCIATION (IATA)

UN1993, FLAMMABLE LIQUID, N.O.S., (CYCLOHEXANE AND XYLENE), 3, II

### INTERNATIONAL MARITIME ORGANIZATION (IMO)

UN1993, FLAMMABLE LIQUID, N.O.S., (CYCLOHEXANE AND XYLENE), 3, II, LIMITED QUANTITY, -020C

The classification is authorized by the Competent Authority of the United States of America and may not meet the requirements of other competent authorities.

These transportation classifications are provided as a customer service. AS THE SHIPPER YOU REMAIN RESPONSIBLE FOR COMPLYING WITH ALL THE APPLICABLE LAWS AND REGULATIONS, INCLUDING PROPER TRANSPORTATION CLASSIFICATION AND PACKAGING. 3M's transportation classifications are based on product formulations, packaging, 3M policies and 3M's understanding of applicable current regulations and is valid for the original 3M package only. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and NOT THE PACKAGING, LABELING, OR MARKING REQUIREMENTS. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

For Transport Information, please visit [3M.com/Transportinfo](http://3M.com/Transportinfo)  
or call 1-800-364-3577 or 651-737-6501 for assistance.

This product is a consumer product which is used in a hermetically sealed state. So, it is not an object of the SDS system. This document is provided to customers as reference information for the safe handling of the product. The information and recommendations set forth are made in good faith and are believed to be accurate at the date of preparation. Panasonic Corporation makes no warranty expressed or implied.

## PRODUCT SAFETY DATA SHEET

### 1 Product and Company Identification

Name of Product : Manganese dioxide lithium battery  
Name of Company : Panasonic Corporation, Automotive & Industrial Systems Company  
Address : 1-1 Matsushita-cho, Moriguchi City, Osaka, 570-8511, Japan  
Division : Energy Device Division  
Department : Engineering Department  
Telephone number : +81-6-6994-4537

### 2 Hazards Identification

GHS Classification : Not applicable

Hazard : Electrolyte and lithium metal are inflammable.  
Risk of explosion by fire if batteries are disposed in fire or heated above 100 degrees C.  
Stacking or jumbling batteries may cause external short circuits, heat generation, fire or explosion.

Toxicity : Vapor generated from burning batteries, may irritate eyes, skin and throat.

### 3 Composition/Information of Ingredients

Component	Material	CAS No.	Content
Positive electrode	Manganese dioxide	1313-13-9	12 ~ 50wt%
Negative electrode	Lithium metal	7439-93-2	0.5 ~ 6wt%
Electrolyte	1,2-dimethoxyethane	110-71-4	1.5 ~ 3.5wt%
	Lithium Perchlorate	7791-03-9	0.2 ~ 0.7wt%
	Organic electrolyte	-	2.5 ~ 7wt%
Others (Steel or Plastic parts)	Steel	7439-89-6, 7440-47-3	30 ~ 85wt%
	Polypropylene	9003-07-0	0.5 ~ 10wt%

#### Lithium content per cell

Model Number	Lithium content(g)	Model Number	Lithium content(g)	Model Number	Lithium content(g)	Model Number	Lithium content(g)
CR1025	0.008	CR1620	0.02	CR2330	0.08	CR2412	0.03
CR1216	0.008	CR1632	0.04	CR2354	0.17	CR2430	0.09
CR1220	0.01	CR2012	0.02			CR2450	0.18
CR1612	0.01	CR2016	0.03			CR2450A	0.17
CR1616	0.02	CR2025	0.05			CR2477	0.29
		CR2032	0.07			CR3032	0.15
		CR2050B	0.10				

## 4 First Aid Measures

The product contains organic electrolyte. In case of electrolyte leakage from the battery, actions described below are required.

- |              |  |
|--------------|--|
| Eye contact  | : Flush the eyes with plenty of clean water for at least 15 minutes immediately, without rubbing. Get immediate medical treatment. If appropriate procedures are not taken, this may cause eye injury. |
| Skin contact | : Wash the contact areas off immediately with plenty of water and soap. If appropriate procedures are not taken, this may cause sores on the skin.   |
| Inhalation   | : Remove to fresh air immediately. Get medical treatment immediately.  |

## 5 Fire Fighting Measures

- |                          |   |
|--------------------------|---|
| Extinguishing method     | : Since vapor, generated from burning batteries may make eyes, nose and throat irritates, be sure to extinguish the fire on the windward side. Wear the respiratory protection equipment in some cases. |
| Fire extinguishing agent | : Alcohol-resistant foam and dry sand are effective.  |

## 6 Accidental Release Measures (in case of electrolyte leakage from the battery)

- I Take up with absorbent cloth, treat cloth as inflammable.
- I Move the battery away from the fire.

## 7 Handling and Storage

- I When packing the batteries, do not allow battery terminals to contact each other, or contact with other metals. Be sure to pack batteries by providing partitions in the packaging box, or in a separate plastic bag so that the single batteries are not mixed together.
- I Use strong material for packaging boxes so that they will not be damaged by vibration, impact, dropping and stacking during their transportation.
- I Do not recharge batteries. Do not deform batteries.
- I Do not mix different type of batteries.
- I Do not solder directly onto batteries.
- I Do not let water penetrate into packaging boxes during their storage and transportation.
- I Do not store the battery in places of the high temperature or under direct sunlight.
- I Please also avoid the places of high humidity. Be sure not to expose the battery to condensation, rain or frozen condition.

## 8 Exposure Controls and Personal Protection (in case of electrolyte leakage from the battery)

- Acceptable concentration : Not specified in ACGIH.  
Facilities : Provide appropriate ventilation system such as local ventilator in the storage place.  
Protective clothing : Self-Contained Breathing Apparatus for organic gases, safety goggle, and safety glove.

## 9 Physical and Chemical Properties

- Appearance : Coin shape  
Voltage : 3 volts

## 10 Stability and Reactivity

Since batteries utilize a chemical reaction they are actually considered a chemical product. As such, battery performance will deteriorate over time even if stored for a long period of time without being used. In addition, the various usage conditions such as discharge, ambient temperature, etc. are not maintained within the specified ranges the life expectancy of the battery may be shortened or the device in which the battery is used may be damaged by electrolyte leakage.

## 11 Toxicological Information (in case of electrolyte leakage from the battery)

- Acute toxicity : Oral(rat) LD50 > 2,000mg/kg (estimated)  
Irritation : Irritating to eye and skin.  
Mutagenicity : Not specified.  
Chronic toxicity : Not specified.

## 12 Ecological Information

In case the worn-out battery is disposed of on land, the battery case may corrode and leak electrolyte.

## 13 Disposal Considerations

When the battery is worn out, dispose of it under the ordinance of each local government.

## 14 Transport Information

During the transportation of a large amount of batteries by ship, trailer or railway, do not leave them in the places of high temperatures and do not allow them to be exposed to condensation.

During the transportation do not allow packages to be dropped or damaged.

Proper shipping name : Lithium metal batteries

UN Number, UN Class : UN3090, Class9 (for the Air transport by PI968 Section IA or IB)

: Exemption (for the Marine transport and the Air transport by Section II of PI 968, 969 or 970)

Even though the cells are classified as lithium metal batteries (UN3090 or 3091), they are not subject to some requirements of Dangerous Goods Regulations because they meet the following:

1. for cells, the lithium content is not more than 0.3g;
2. each cell is of the type proven to meet the requirements of each test in the UN Manual of Tests and Criteria, Part , sub-section 38.3.
3. each cell is manufactured in ISO9001 certified factory.

Please refer to the following reference information about concrete ways of transportation. Actual content of packaging label and shipping documents varies by shipping companies. Make sure to confirm in advance with your shipping company.

### Information of reference

	Reference	Packing Instruction(PI)/ Special provision(SP)	Note
Air transport	IATA (2)(5)	PI 968 Section A	Cells, Cargo Aircraft only; Net quantity per package Max. 35kg
		PI 968 Section B	Cells, Cargo Aircraft only; net quantity per package Max. 2.5kg
		PI 968 Section	Cells, Cargo Aircraft only, not more than one package in any single consignment; net quantity per package Max. 2.5kg
		PI 969 Section	Cells packed with equipment
		PI 970 Section	Cells contained in equipment, button cell batteries
Marine transport	IMDG (3)	SP 188	

## 15 Regulatory Information

IATA Dangerous Goods Regulations

IMO International Maritime Dangerous Goods Code

## 16 Other Information

This PSDS is provided to customers as reference information in order to handle batteries safely.  
It is necessary for the customer to take appropriate measures depending on the actual situation such as the individual handling, based on this information.

In California only, packages that contain CR lithium coin cells and the Owners/Operating Instructions of products that contain CR lithium coin cells must include the following statement: "Perchlorate Material - special handling may apply, See [www.dtsc.ca.gov/hazardouswaste/perchlorate](http://www.dtsc.ca.gov/hazardouswaste/perchlorate)".

The effective date for this Perchlorate label is July 1, 2006 for non-consumer products and January 1, 2007 for consumer products.

### References

- (1) UN Recommendations on the Transportation of Dangerous Goods, Model Regulations
- (2) IATA Dangerous Goods Regulations 57th Edition ( 2016 )
- (3) IMO International Maritime Dangerous Goods Code 2014 Edition
- (4) UN Recommendations on the Transportation of Dangerous Goods, Manual of Tests and Criteria
- (5) IATA Dangerous Goods Regulations 57th edition Effective 1 January 2016  
ADDENDUM

(END)