



**PLOW MOUNTING INSTRUCTIONS**  
**JOHN DEERE 590i**  
**PART# 4501-0654**

QTY.	PART#	DESCRIPTION
1	2814-100	Bottom Mount Plate
2	2814-2	Spacer
2	HDW9060	5/16 x 1-1/2 x 4 U-Bolt
4	HDW9002	5/16 Flat Washer
4	HDW7058	5/16 Nylock Nut
2	HDW1039	10mm x 75mm Full Thread Bolt
2	HDW1040	10mm Nylock Nut

Attach plow mount as shown in pictures.

The U-Bolts will go up around the front cross tube, Use the 5/16 flat washers and nylock nuts on the bottom side of the mount plate to secure.

Attach the front portion of the mount using the 10mm x 75mm hex bolts to go up through the mount and through the spacer tube and then through the angle frame support and use the 10mm nylock nut on top to secure, Align and tighten

FOR QUESTION OR COMMENTS PLEASE CALL  
 320-964-1616 Mon. – Thur. 7:00 to 4:30 cst

