



PLOW MOUNT INSTALLATION INSTRUCTIONS

YAMAHA

14-19 VIKING / 15-19 VIKING VI

PART# 4501-0639

ITEM	PART#	QTY.	DESCRIPTION
1	2779-100	1	Plow Mount Weldment
2	HDW2073	2	5/16 x 1-1/2 x 3-1/2 Sq U-Bolt
3	HDW2115	2	3/8 x 3-3/4 Hex Bolt
4	HDW9002	4	5/16 Flat Washer
5	HDW9029	2	3/8 USS Flat Washer
6	HDW9001	2	3/8 Flat Washer
7	HDW7058	4	5/16 Nylock Nut
8	HDW7061	2	3/8 Nylock Nut

## BOTTOM MOUNT INSTALLATION INSTRUCTIONS

1. Remove the front lower plastic skidpan. Hang the two square u-bolts (#2) over the frame tubes (inside the frame gussets) just in front of the horizontal frame member. This is located right where the plastic skidpan ends that you removed. See Illustration.
2. The two hex bolts (#3) will install through the main frame rails a couple inches back from the horizontal frame member. You have two options for installing these bolts. Option 1 is to drill up through the plastic floor. Option 2 is to remove the center seat and floor assembly to install the bolts underneath the floor without drilling.

### OPTION 1:

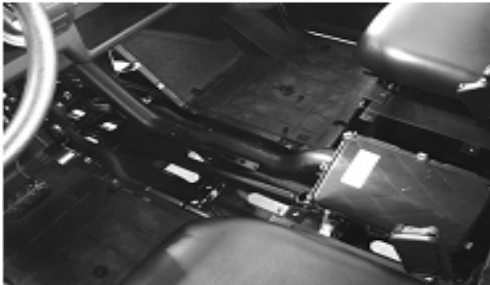
Locate the holes through the frame where the bolts will install. Use a 7/16" bit to drill up through the holes in the frame and through the plastic floor. You can then drop the 3/8" hex bolts (#3) and 3/8" USS flat washers (#5) down through the plastic floor and frame. Move on to step 3.

### OPTION 2:

Remove the center seat. Remove the four bolts holding the center seat frame in place and remove the frame. Remove the center section of the floor. Be careful as there are two hidden plastic fasteners beneath the dash plastic that need to be removed. Once the center section is removed you can pull up on each of the remaining floor sections to put the hex bolt and flat washer down through the frame holes. Move on to step 3.

3. Install the bottom mount onto the hanging u-bolts and hex bolts using the remaining hardware. Reinstall the front plastic skidpan. You may need to slightly notch the end of the skidpan where the u-bolts are protruding out. If installing via option 2, reinstall the center floor section, center seat frame, and center seat.
4. Slide the blade/push tube assembly under the UTV. Lift the rear of the assembly up and align the holes in the bottom mount tabs and the push tube and install the wire loop pins included with the push tube kit.

### Images for Option 2 Installation:



Remove center seat, seat frame, and center floor plastic.



Pull up passenger side floor to install the hex bolt and washer through the frame.



Pull up driver's side floor to install the hex bolt and washer through the frame.



Front u-bolt and rear hex bolt positions.



Front of Machine →