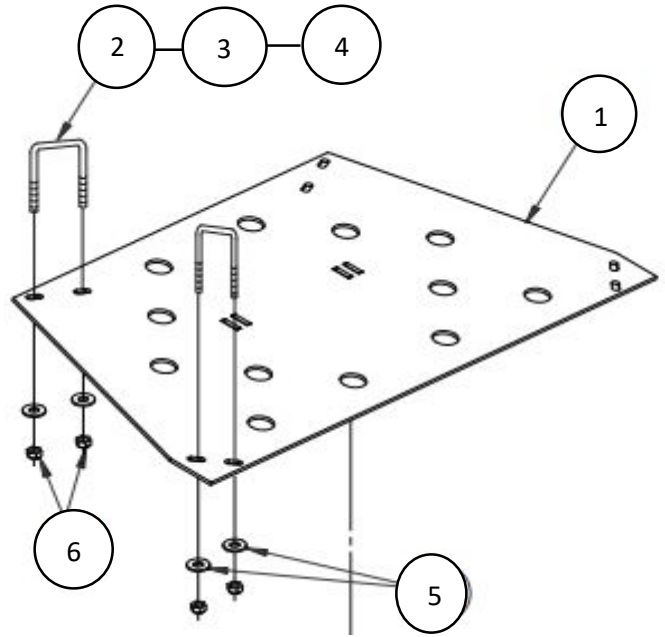




PLOW MOUNT INSTALLATION INSTRUCTIONS
 08-14 RZR 800 / 11-14 Ranger 400-500-570
 03-08 Ranger 500-700 / 12-14 RZR 570
 13-14 Ranger 800 Mid / 2012 Ranger EV
 06-13 Prowler 550-650-700-1000
 12-14 Bobcat 3400

ITEM	PART#	QTY.	DESCRIPTION
1	2754-70	1	Plow Mount Weldment
2	HDW9063	4	5/16 x 1-1/2 x 4-1/4 Sq U-Bolt
3	HDW9062	4	5/16 x 2 x 3-1/2 Sq U-Bolt
4	HDW2073	2	5/16 x 1-1/2 x 3-1/2 Sq U-Bolt
5	HDW9002	8	5/16 Flat Washer
6	HDW7058	8	5/16 Nylock Nut
7	HDW9412	1	5/8rd x 1/4Lg Spacer Tube

PART# 4501-0630



ARCTIC CAT PROWLER

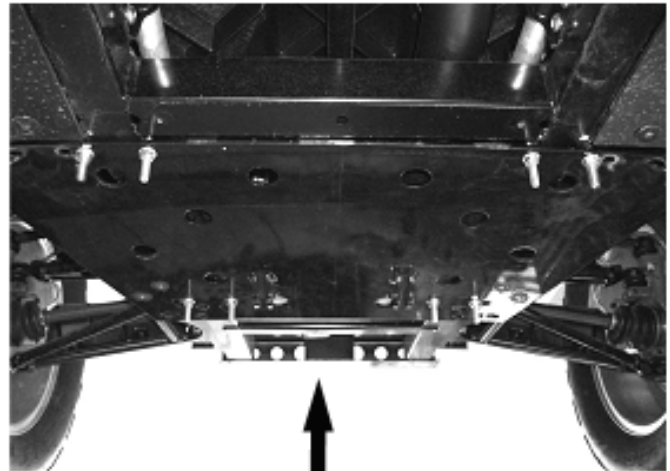
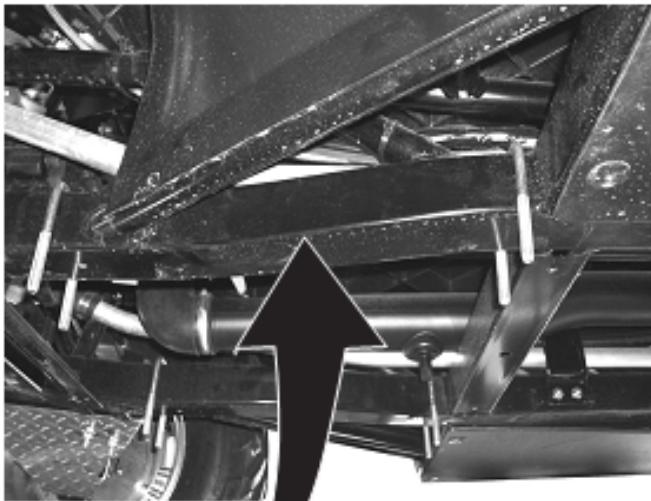
On some of the Prowlers you will need to use the spacer which will go under the rubber clamp that holds a coolant line to the floor board support. This spacer will go under the clamp to raise up the line to make clearance for a mounting u-bolt. It is not required on all models.

BOTTOM MOUNT INSTALLATION INSTRUCTIONS

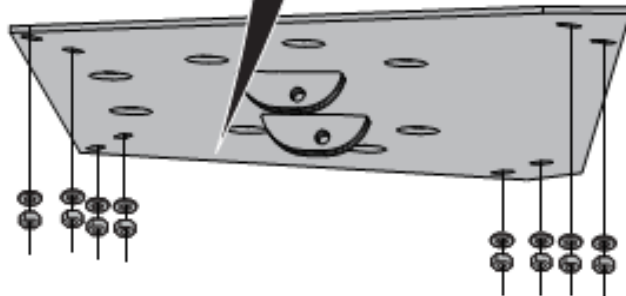
ARCTIC CAT PROWLER

1. Hang u-bolts over the main frame tubes as illustrated. The narrow side of the mount goes toward the front of the machine. **Note: Skid plates can either be removed for installation, or holes can be drilled into the skid plate where the u-bolts hang.** Use four 2" x 3.5" square u-bolts around the frame tubes.
2. See diagram #2 below for which holes to use for the Prowler. Install the bottom mount onto the u-bolts and install flat washers and nylock nuts. Tighten firmly.
3. Slide the blade/push tube assembly under the ATV. Lift the rear of the assembly up and align the holes in the bottom mount tabs and push tube and install the wire loop pins.

← Front of Machine



↑ Front of Machine

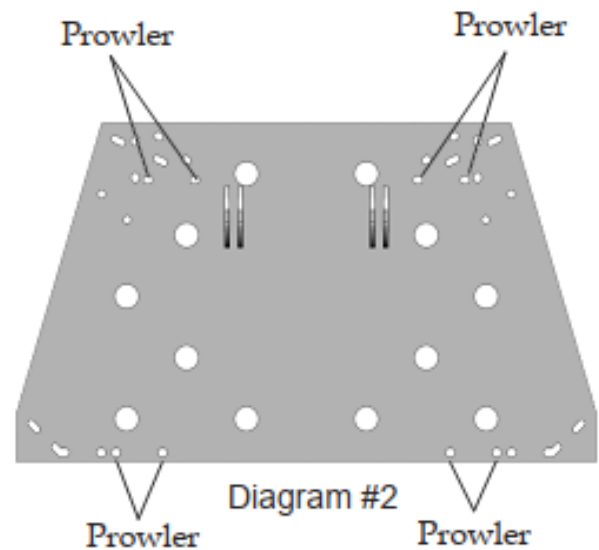


U-BOLTS:

For Prowler:

- Use (4) HDW9082 2" x 3.5" U-bolts

NOTE: YOU MAY WANT TO CUT OFF ANY EXCESS THREADS FROM THE U-BOLTS AFTER INSTALLATION.



INST2754PF

BOTTOM MOUNT INSTALLATION INSTRUCTIONS

POLARIS RZR 570/800

1. Hang u-bolts over the main frame tubes as illustrated. The narrow side of the mount goes toward the front of the machine. **Note: Skid plates can either be removed for installation, or holes can be drilled into the skid plate where the u-bolts hang.** For the front of the mount use two 2" x 3.5" square u-bolts, and the rear will use two 1.5" x 4 - 1/4" square u-bolts. NOTE: You may have to push the plastic floor up using a pry-bar to get the u-bolts in place.
2. See diagram #2 below for which holes to use for the RZR. Install the bottom mount onto the u-bolts and install flat washers and nylock nuts. Tighten firmly.
3. Slide the blade/push tube assembly under the ATV. Lift the rear of the assembly up and align the holes in the bottom mount tabs and push tube and install the wire loop pins.
4. Some 2014 and newer models have a welded steel bottom pan that will require drilling two holes for the front inner u-bolts. Bolt the back of the mount in place making sure to line up the front holes over the frame rail. Use the front inner hole in the mount as a template to drill a 3/8" hole through the steel pan.

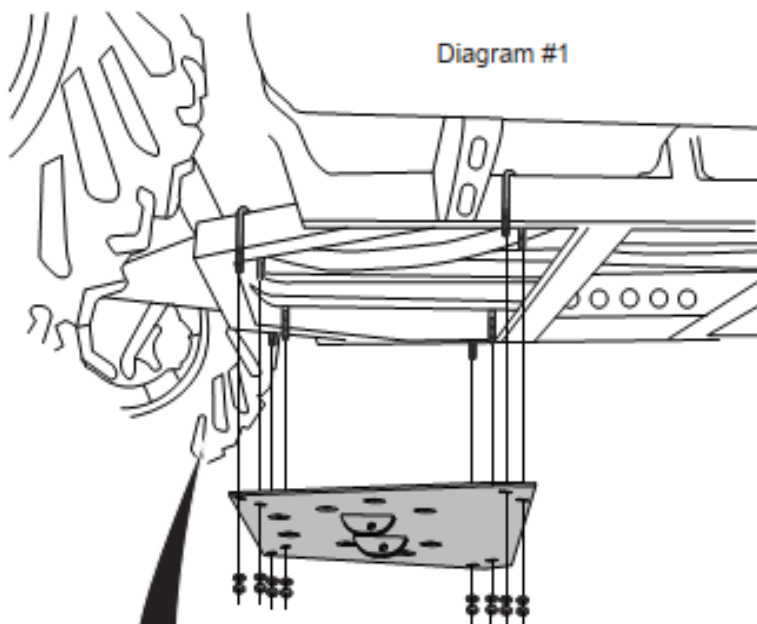


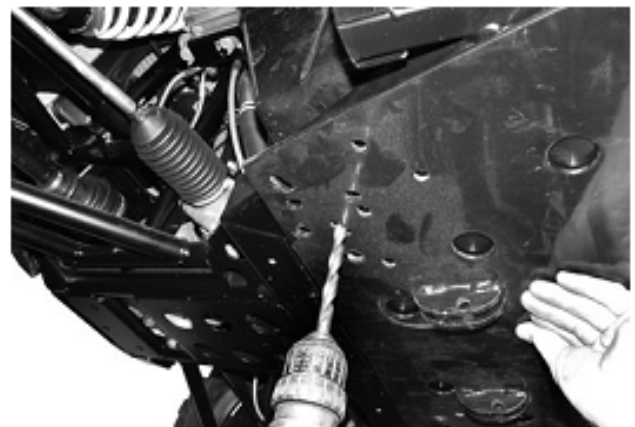
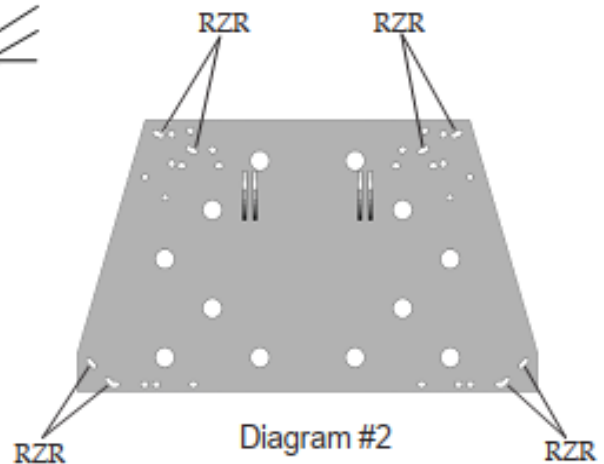
Diagram #1

U-BOLTS:

For RZR:

- Use (2) HDW9062 2" x 3.5" U-bolts in front and (2) HDW9063 1.5" x 4.25" in back.

NOTE: YOU MAY WANT TO CUT OFF ANY EXCESS THREADS FROM THE U-BOLTS AFTER INSTALLATION.

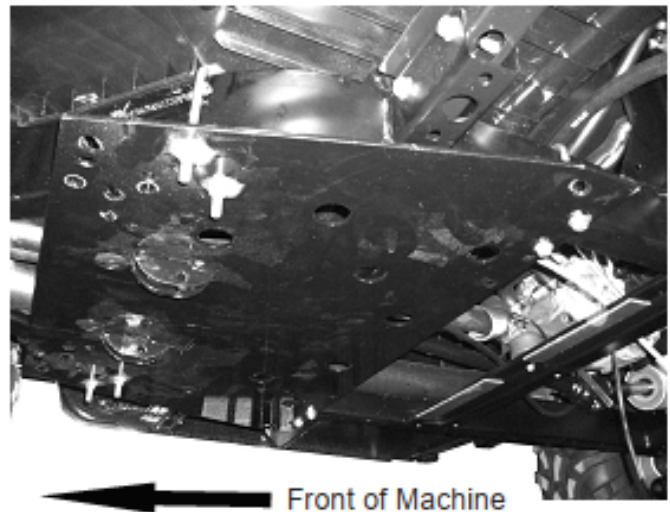
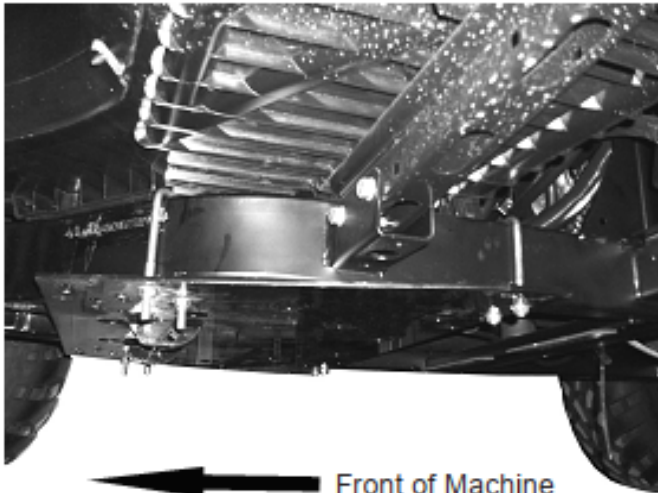


Drill through the steel skidpan for the front inner holes on 2014+ models.

BOTTOM MOUNT INSTALLATION INSTRUCTIONS

2011-13 POLARIS RANGER 400/500

1. Hang u-bolts over the main frame tubes as illustrated. The narrow side of the mount goes toward the front of the machine. **Note: Skid plates can either be removed for installation, or holes can be drilled into the skid plate where the u-bolts hang.** Use four 1.5" x 4-1/4" square u-bolts. **NOTE:** You may have to push the plastic floor up using a pry-bar to get the u-bolts in place.
2. See diagram #2 below for which holes to use for the Ranger. Install the bottom mount onto the u-bolts and install flat washers and nylock nuts. Tighten firmly.
3. Slide the blade/push tube assembly under the ATV. Lift the rear of the assembly up and align the holes in the bottom mount tabs and push tube and install the wire loop pins.



U-BOLTS:

For Ranger 400/500:

Use (4) HDW9063 1.5" x 4.25" u-bolts.

NOTE: YOU MAY WANT TO CUT OFF ANY EXCESS THREADS FROM THE U-BOLTS AFTER INSTALLATION.

