

INSTALLATION INSTRUCTIONS

DRAG SPECIALTIES SEATS FOR VICTORY HAMMER '05-UP, 8-BALL '10-UP

ATTENTION INSTALLER (if other than owner): Please forward this Instruction Sheet to the purchaser of this product. These instructions contain information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly installing Drag Specialties seats on Victory Hammer models.

Review these instructions carefully before beginning as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.

SOLAR REFLECTIVE TECHNOLOGY:

Solar Reflective Leather keeps the seating area cool even in direct sunlight. The process has been shown to reduce surface temperatures by as much as 25°F.

NOTE: The Solar Reflective Technology is only available on select models. See catalog for specific applications.

CAUTION: The use of leather conditioners or chemicals will void warranty.

Cleanup: Warm water, mild soap and a soft cloth should be used for cleanup.

NOTE: For your safety follow the installation procedure in the correct order. If this installation is beyond your ability, have the work performed by a certified mechanic.

INCLUDED WITH THIS PURCHASE

Seat, (Touring seat will have the passenger backrest mounted, the driver backrest is purchased separately on Predator seat models)
4, Fender washers M8, mounted on seat
2, M8 x 16 Bolts, mounted in two rear holes
2, M8 x 25 Bolts, mounted in two forward holes in rear section
1, Drill template
1, Instruction

TOOLS REQUIRED

5mm Allen wrench/socket
12mm socket
Ratchet
Hammer and center punch



PROCEDURES

1. Begin by placing bike on a side stand.
 2. Remove seat cowl.
 3. Using the 5mm Allen wrench, remove the three M6 seat bolts and remove stock seat.
 4. Using your two stock 6mm seat bolts, position template as shown (Fig. 1).
 5. Center-punch the two small holes that are $5\frac{7}{8}$ " on center as shown (Fig. 1).
- CAUTION:** Use a drill stop and extreme caution when drilling in Step 6 and 7 to prevent damage to the wiring harness or tire.
6. Drill two $1/8$ " pilot holes at the punch marks. Enlarge the pilot holes to $3/8$ ".
 7. Remove two grommets from rear of fender and drill holes to $3/8$ " (Fig. 1).
 8. On holes previously drilled, de-burr edges and protect the exposed metal edge with clearcoat or touch-up paint.
- ### INSTALLING YOUR NEW SEAT
9. Turn seat over on a soft, protected surface and remove the four screws and washer on the bottom of the seat. Note that the two longer screws were in the front two holes.
 10. Position the seat over the motorcycle and raise the rear of the seat high enough to position the nose of the seat into the tank while engaging the front bracket into the frame mount. Install the two fender washers and the M8 x 25 bolts in the two forward holes. Do not tighten at this time. Install the two fender washers and the M8 x 16 bolts in the two rear holes.
 11. Tighten all fasteners securely to 16 ft-lbs. Do not over-tighten. Re-check after 100 miles of riding and periodically thereafter.

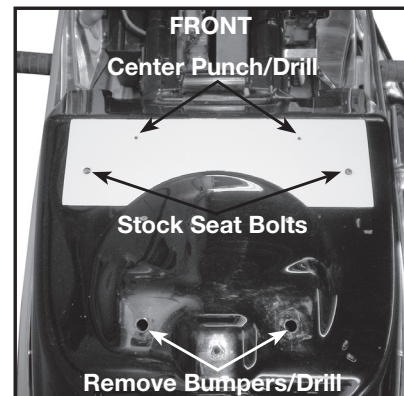


FIG. 1



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