

# INSTALLATION INSTRUCTIONS

## DRAG SPECIALTIES SOLO SEATS FOR 58-84 FX, FXWG, FL AND FLH

**ATTENTION INSTALLER** (if other than owner): Please forward this instruction sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

**INTRODUCTION:** These instructions describe the procedure for properly installing Drag Specialties solo seats. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

**NOTE: A NOTE** provides key information to make procedures easier or clearer.

**CAUTION: A CAUTION** indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

**WARNING! A WARNING** indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.

**NOTE:** If installing the solo front only, you will be required to use the side mount system for installation. The side mounts will come mounted on your seat. These mounts are secured by two 10-32 screws and are adjustable.

1. Begin by placing bike on side stand.
2. Remove the stock seat from the bike. The rear mount screw will be reused if installing the solo rear.

### INSTALLING THE SOLO FRONT ONLY

**NOTE:** If your frame has 1" frame plugs on the frame cross tube behind the oil tank, remove at this time. There will be one on each side, **Ref. Fig. A.**

3. On your new solo front, remove the acorn nuts, lock washers,  $\frac{3}{8}$ " threaded rod and the aluminum step spacers, **Ref. Fig. B.**

**NOTE:** Side mounts are adjustable.

**CAUTION:** Seat installation: Make sure you start the installation with the seat back so the front tabs clear the frame prior to installation. If you are too far forward and push down, you may bend the tabs towards the base. If this occurs, bend the tabs away from the base and re-install.

**NOTE:** On 1982 to 1984 models with the stamped frame section under the seat, the front tabs may need to be bent away from the seat slightly to ensure a good fit. These years will require positioning; push down and slide forward with some resistance. This will not compromise the fit or performance of the product.



FIG. A

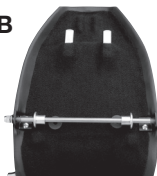


FIG. B

4. Install one step spacer into each end of the frame cross tube behind the oil tank. Position the seat over the motorcycle, positioning the front mounts under the frame while aligning the side brackets over the step spacers. Install  $\frac{3}{8}$ " threaded rod through side mounts and spacers. Review alignment of side mounts at this time. Adjust and tighten side mounts as needed and reinstall seat. Install lock washers and acorn nuts and tighten securely.

**NOTE:** It is recommended to use a removable thread locker on the acorn nuts.

5. Lift up on front of seat to ensure tabs are located under frame.

**NOTE:** Solo front with removable fringe. To remove or install fringe, carefully lift up skirt, as shown in **Fig. C**, add or remove fringe by putting slight pressure on hook and loop material. Carefully lay skirt flat to seat.



FIG. C

Fringe can be trimmed to meet your particular application.

### INSTALLING THE SOLO REAR

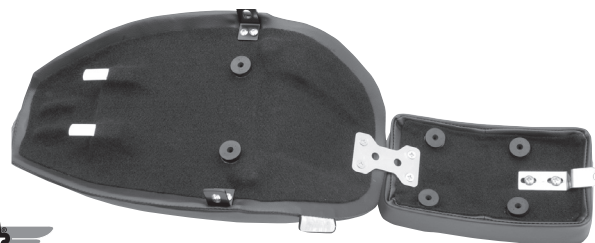
6. If your solo front has been installed, remove at this time. Turn seat over and lay on a towel or protected surface.

**NOTE:** If using the solo rear, the side mounts on the solo front are optional.

7. Your solo rear comes with the front and rear brackets installed. There will be two additional flat head/Phillips screws  $\frac{1}{4}$ " x  $\frac{3}{4}$ " for mounting the rear seat to your front solo. Bolt the solo rear to the front at this time.

**NOTE:** The rear bracket on your new seat is slotted so it will adjust fore and aft. There are two sets of holes for mounting the bracket. The bracket has been installed in the two rear holes. Move bracket into the forward mount holes for Fat Bob-style rear fenders. Custom applications may vary. The plastic step washer in the rear mount will be required on all applications with weld-in style fender nuts.

8. Loosen the rear bracket at this time so it will slide with some resistance.
9. Reinstall your seat, aligning the front mount and optional side brackets, then adjust rear bracket to line up with hole in rear fender. Remove seat and tighten bracket mounting screws.
10. Reinstall seat, attaching the side mounts (optional) and securing the rear bracket with fender screw removed in step 1.



**DRAG**  
Specialties

3501 Kennedy Rd, PO Box 5222, Janesville, WI 53547-5222  
010386