



2006-07 KTM 200/250/300/250XCF/XCF-W

Radiator Braces

Installation Instructions #1901-0135

- 1) Remove seat & gas tank
- 2) Remove plastic radiator louvers
- 3) Drain radiator coolant, by removing the radiator cap and then the coolant drain plug on the side of the water pump (fig1)
- 4) Reinstall coolant drain plug
- 5) Remove the four bolts holding the radiators to the frame
- 6) Loosen the five hose clamps on the top & bottom of the radiators, then pull the hoses off and remove the radiators
- 7) Remove the two aluminum spacers from each radiators rubber grommets (you will not reuse these) (fig2)
- 8) Place the brace marked with an R on the back of the right radiator
- 9) Install support rods using the supplied 6x16 button head bolts (fig3)
- 10) Fasten the radiators on to the frame using the supplied 6x16 bolts & the washers from the original bolts along with the supplied spacers.(fig4) Use the supplied washers on the 2007 models along with the supplied spacers
- 11) Reconnect radiator hoses & tighten hose clamps
- 12) Fill radiators with coolant & bleed the system per your KTM owners manual
- 13) Install plastic radiator louvers
- 14) Install tank & seat
- 15) Fasten the radiator shrouds to the radiators by using the supplied 6x30 bolts, standard shroud bushing & the supplied spacers. (fig5)

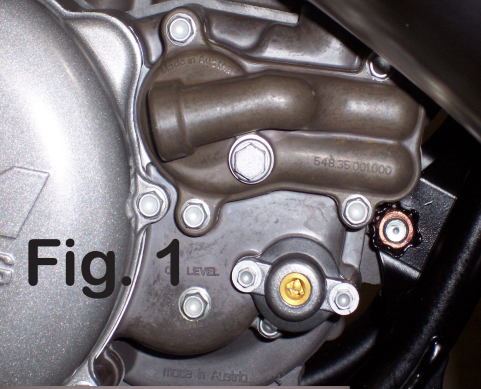


Fig. 1



Fig.4



Fig. 2

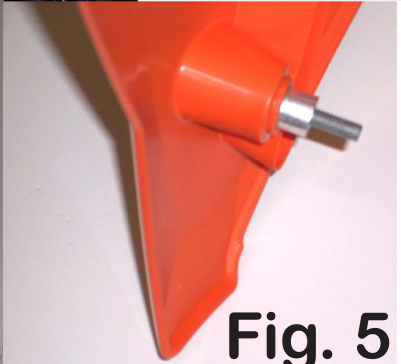


Fig. 5



Fig. 3