



98-05 KTM 200/250/300 Radiator Braces
Installation Instructions #1901-0134

- 1) Remove seat & gas tank
- 2) Remove plastic radiator louvers
- 3) Remove the plastic bar from the side of the radiators (fig1)
- 4) Remove the aluminum hex piece from the plastic bar (fig1)
(Note: The plastic bar will not be reused, but the aluminum hex will be reused)
- 5) Drain radiator coolant, by removing the radiator cap and then the coolant drain plug on the side of the water pump (fig2)
- 6) Reinstall coolant drain plug
- 7) Remove the four bolts holding the radiators to the frame
- 8) Loosen the five hose clamps on the top & bottom of the radiators, then pull the hoses off and remove the radiators
- 9) Place the brace marked with an R on the back of the right radiator
- 10) Install support rods using the supplied 6x16 button head bolts (fig3)
- 11) Fasten the radiators on to the frame using the supplied 6x16 bolts & the washers from the original bolts along with the supplied spacers (fig4)
- 12) Reconnect radiator hoses & tighten hose clamps
- 13) Fill radiators with coolant & bleed the system per your KTM owners manual
- 14) Install plastic radiator louvers
- 15) Install tank & seat
- 16) Fasten the radiator shrouds to the radiators by installing the aluminum hex piece that you removed earlier in to the hex cut out in the side of the radiator brace. Bolt the hex to the radiator using the standard bolt. Bolt the shroud to the hex using the standard bolt. (fig 5)

