



TE510/610 Expedition Rack Installation Instructions PN# 1510-0171

Remove original side panel mount bolts and remove both side panels.

The turn indicators do not need to be relocated in this application.

Install rack mounts from under the fender. Use the original mounting hardware.

Position the brackets with the curved support pointed up. Tighten hardware.

Reinstall the side panels. Do not install the hardware.

Position rack over rear fender. It will rest on top of the mounting brackets.

Install the hardware supplied thru the mounting bracket and the rack.

Using spacers and bolts provided, install at the original side panel mount position.

Tighten all hardware at this time.

NOTE: Recheck the hardware after 100 miles. You may want to use locktight on the mounting hardware.

Use your own judgment when loading your motorcycle.

Limits may depend on rider experience, speed, terrain to be covered and weather conditions.

If you have any problems Please contact:

T C I Products

714-639-4933

11-29-10

