



DRZ400S Expedition Rack Installation Instructions **PN# 1510-0140**

Remove original seat mount bolts and original bolts on the rear fender.

The stock rear turn indicators do not need relocated.

Position rack over rear fender. Using spacers and bolts provided, install at the original seat mount position. Do not tighten at this time.

Start the rear fender bolts with washers.

Tighten all hardware starting with the seat mount bolts, rear fender bolts.

Re tighten all hardware after 100 miles.

If you have any problems Please contact: T C I Products 714-639-4933 11-20-09

