



## **XR 650L Expedition Rack Installation Instructions**

### **Part # 1510-0138**

Remove the Three (3) bolts that retain the original fender bag.

Position the rack over the rear. Use the provided bolt, start at the rear mount.

Under fender support frame locates under the front portion of the original bag mount holes. The front of the support mounts with longer bolts provide to the frame. The legs point to the front of the bike.

Using the provided bolt/washers, install them thru the front bracket, fender and the under fender support.

Tighten all hardware.



Re tighten all hardware after 100 miles.

If you have any problems, Please contact TCI Products 714-639-4933 11-20-09