



XT 250 Expedition Rack Installation Instructions

Part # 1510-0137

Remove the 4 bolts (2 each side) that hold the grab handles below the seat.

Install the rack mounts on each side using the original hardware. The rack mounts are marked right (LR) / left (LL)

Note: the right side will carefully slide between the muffler and the body panel and the front bolt will be difficult to reach, but can be done. (Removing the exhaust heat shield makes this much easier).

Do not tighten the bolts at this time.

Slide the rack from the rear over the mounting area.

Install the provided bolts, nuts and washers on each side.

Tighten all hardware starting with the rack mounts to the frame bolts, then the rack to mount bolts. The original grab handles are not reinstalled in this application.

If you have any problems call TCI Products 714-639-4933

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