

INSTALLATION INSTRUCTIONS

PARTS UNLIMITED TRUNK & SADDLEBAG LIGHT GRILLE SET FOR 88-00 GL1500 P/N DS-719701, DS-719706

ATTENTION INSTALLER (if other than owner): Please forward this instruction sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

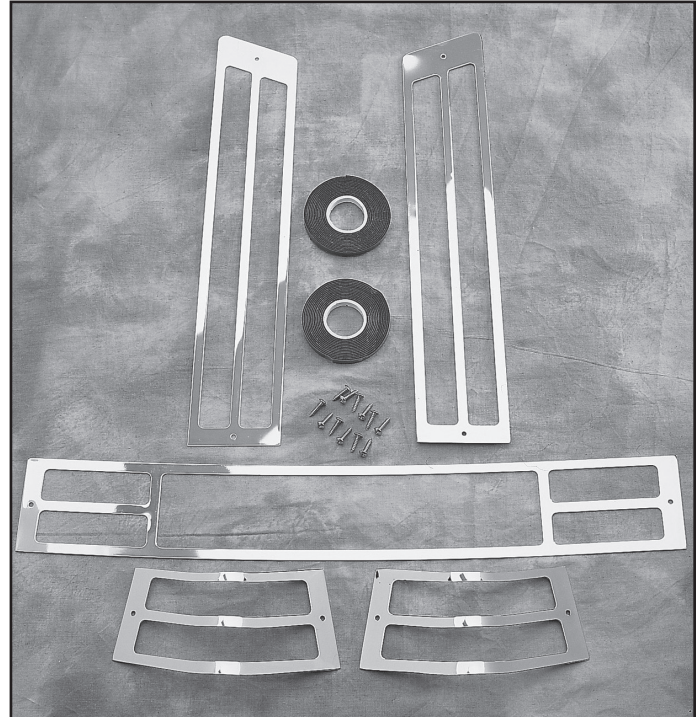
INTRODUCTION: These instructions describe the procedure for properly installing the Trunk and Saddlebag Light Grille Set onto 88-00 GL1500 models. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.



TOOLS REQUIRED:

#1 Phillips screwdriver
Drill and $\frac{3}{32}$ " drill bit
Isopropyl alcohol
Grease pencil or crayon

WARNING!: Not to be used with Honda Saddlebag Light Kit E.L. (Honda Code 2801710).

PROCEDURE:

1. Place motorcycle on its center stand. Using isopropyl alcohol, thoroughly clean lenses on trunk or saddlebags (or both if installing both sets) where accents are to be attached. Make sure entire lens surface is clean and dry before continuing.
2. Apply provided adhesive tape lengthwise to the top and bottom rails only of each accent. Press firmly along entire length to ensure good adhesion, and leave paper backing on tape for now.

NOTE: Do not apply tape to center rail of grilles.

3. The light accents should be installed in the following order: 1) left and right side accents; 2) center accent; 3) left and right corner accents. Follow procedure outlined below for proper installation of each accent.
4. Test fit by positioning accent on lens. At this time you may want to fine-tune fit of accent by slightly bending edges of accent (this may or may not be necessary due to variance in manufacturing).

5. Once properly formed and positioned, mark accent's location on lens with grease pencil or crayon. These marks will enable you to accurately reposition accent once adhesive backing is removed.

NOTE: The adhesive provided with this product is a high-quality structural adhesive and will last indefinitely if properly applied. Make sure lenses are clean and dry and that all waxes and silicone cleaner (such as Armor-All) have been removed before installation.

6. Peel paper backing from adhesive, carefully align edges of accent with pen marks as you go, then press firmly along all edges to ensure good adhesion.
7. Press firmly around each corner so accent is snug against lens, then drill $\frac{3}{32}$ " hole in lens using holes in accent as drill guides.

CAUTION: Drill each $\frac{3}{32}$ " hole just deep enough to penetrate lens. If you run the bit too far in, you may damage the light body or bulb.

8. Fasten accent to lens with Phillips screws provided and tighten each screw until snug (overtightening may cause lens to crack).

WARNING!: Before operating motorcycle, be sure all hardware is tight.

**PARTS
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P/N DS-719701 and DS-719706