

INSTALLATION INSTRUCTIONS

DRAG SPECIALTIES
PYTHON PREDATOR MUFFLERS
P/N #1801-0275

ATTENTION INSTALLER (if other than owner): Please forward this Instruction Sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly installing Python Predator Slip-on mufflers for 95-08 Dresser models.

Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE: provides key information to make procedures easier or clearer.

CAUTION: A CAUTION: indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A WARNING!: indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.



Figure 1

TOOLS REQUIRED:

1/2" and 7/16" Combination wrench
Ft./lb. Torque wrench
3/8" Ratchet and extensions,
1/2" Socket, 7/16", 1/2" and 9/16" deep sockets,
3/16" and 1/4" Allen sockets

PROCEDURE:

REMOVAL OF STOCK MUFFLERS:

1. Remove both left and right saddlebags and set them aside.
2. Loosen the bolt from the pinch clamp on the front end of each muffler.

NOTE: On the older model Dresser, spread the clamps just enough to remove them.

3. Remove the two 5/16" bolts that mount the muffler to the saddlebag supports. Repeat this step on the opposite muffler.
4. Remove the stock mufflers and set them aside.

NOTE: It may be necessary to use a penetrating lubricant to loosen the muffler from the head pipe.

INSTALLATION OF PREDATOR MUFFLERS

1. Install one muffler clamp (supplied) over the front (notched end) of each muffler (Figure 1).
2. Slip the muffler over the stock head pipe, mount the muffler to the saddlebag support using the two stock 5/16" bolts and tighten.

NOTE: There is a different muffler for the left and right side of the motorcycle. The screws in each canister should always be facing in towards the rear tire.

3. Tighten the two muffler clamps. (Torque Specification 12 ft/lbs.)
4. Replace the saddlebags.
5. Be sure to tighten all hardware before starting your motorcycle.

INSTALLATION OF PREDATOR MUFFLERS (CONT)

6. After installation and before starting motorcycle, completely clean pipes and mufflers with cleaning solvent and a clean, soft cloth that will not leave a residue.

NOTE: Any residue, oil, or fingerprints will stain the chrome when the metal heats up.

WARNING!: Before operating motorcycle, be sure all hardware is tight. Every effort is made for Python Exhaust Systems to provide improved cornering clearance. However, due to design and space limitations on some motorcycle models, ground and cornering clearance may not be improved and in some cases may be reduced. Be sure to follow proper installation instructions.

RE-JETTING INSTRUCTIONS

Re-jetting the carburetor will result in realizing the "full" potential of this performance exhaust system. Jet kits are available for most applications. For fuel injected models, we recommend the use of an adjustable fuel management system, which will result in realizing the "full" potential of this performance exhaust system.

HELPFUL HINTS TO AVOID DISCOLORATION OF EXHAUST PIPES

1. Follow owner's manual instructions regarding use of the choke (starter enrichener). If left on longer than recommended, discoloration may be accelerated.
2. Avoid long periods of idling.
3. Intake leaks can cause engine to run lean and overheat, thus turning the pipes blue.
4. Make sure there are no exhaust leaks at the junction of the exhaust pipes and cylinder head. We recommend replacing gaskets if they are worn.

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