

# INSTALLATION INSTRUCTIONS

## DRAG SPECIALTIES PORK CHOP MIRRORS P/N 0640-0191

**ATTENTION INSTALLER** (if other than owner): Please forward this Instruction Sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

**INTRODUCTION:** These instructions describe the procedure for properly installing the Pork Chop Mirrors on 1996-2007 FLHT models.

Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations.

**NOTE: A NOTE:** provides key information to make procedures easier or clearer.

**CAUTION: A CAUTION:** Indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

**WARNING!: A WARNING!:** Indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.



### TOOLS REQUIRED:

3/16" drill bit and drill  
4mm hex key wrench  
1/8" hex key wrench  
5/16" combination end wrench  
1/2" open end wrench  
Masking tape  
Fine line marker pen

### PROCEDURE:

1. With the rider sitting on the motorcycle in an upright position, determine the location to mount the mirror on the inner fairing. Install a layer of masking tape to the inner fairing at this location. **See Figure # 1.**



FIGURE 1

**NOTE:** Make sure that the location you choose to mount the mirror on is as flat as possible. If you mount the mirror too far out on the inner fairing, you will get into the curved part of the fairing and may distort or crack the inner fairing or the mirror mount when the mirror mounts are tightened. We suggest the general location be about 1/2" to the rear of the inner/outer fairing seam, and about 5" out from the outer windshield mounting screw to the closest mirror mounting hole. This should give the mirror approximately the same sight lines as the original OEM mirror, and still give you a relatively flat mounting area.

2. Holding the mirror in the desired mounting location, have the rider confirm that the mounting location allows sufficient view to the rear. Make sure that the mirror has adjustment movement in all four directions. If not, reposition the mounting bracket to allow sufficient adjustment in all directions.

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**NOTE:** Loosen the locking collar slightly on the back of the mirror to allow easier mirror head positioning.

3. Holding the mirror bracket firmly in the desired location, scribe the mounting hole locations of the mounting bracket onto the masking tape on the inner fairing. See **Figure # 2**.



4. Position the mirror on the inner fairing so the scribed mounting hole marks line up with the mounting bracket. Have the rider confirm once again that the mirror is in the proper location.

5. Repeat steps 1 through 4 for the opposite mirror.

**NOTE:** Confirm that the mounting locations of both mirrors are symmetrical for better appearance.

6. Remove the outer fairing. If necessary, see the appropriate service manual for instructions on removing the outer fairing.

**CAUTION:** Inspect the underside of the inner fairing to confirm that there is nothing interfering with the location you have chosen to drill the mounting holes. If necessary, move the mirror mounting location or relocate the conflicting item.

7. Carefully drill two  $\frac{3}{16}$ " holes through the inner fairing in the scribed mark locations for each mirror.

**WARNING!** When drilling the inner fairing, make sure that you do not place any part of your hands, fingers, etc. on the under side of the inner fairing to prevent drilling through your body parts!

8. Install the mirror brackets with the button head bolts, using the flat washers and lock nuts on the inside of the fairing, tighten firmly.

**CAUTION:** Do not use any type of thread locking compound on the bolts holding the mirror mounting bracket to the inner fairing, as the inner fairing can react with the thread locking compound and may crack.

9. Adjust the mirrors to the desired location and tighten the locking collars on the back of the mirrors to prevent unwanted movement of the mirror head. Confirm that the socket bolt that holds the mirror head to the mounting bracket is tight also.

10. Re-install the outer fairing.

**WARNING!** Before operating motorcycle, be sure all hardware is tight.

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