

INSTALLATION INSTRUCTIONS

DRAG SPECIALTIES SLIP-ON MUFFLERS P/N 1801-1262/1263/1264/1265

ATTENTION INSTALLER (if other than owner): Please forward this Instruction Sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly installing Drag Specialties slip-on mufflers on FL Touring models.

Review these instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A NOTE provides key information to make procedures easier or clearer.

CAUTION: A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.



PROCEDURE:

REMOVAL:

1. Remove both saddlebags from the motorcycle and set them aside.
2. Loosen the clamp bolt at the front of the stock muffler.
3. Remove the two $\frac{5}{16}$ " bolts that attach the muffler to the saddlebag support using a $\frac{1}{2}$ " socket.
4. Remove the muffler by sliding it backwards. It may be necessary to use a penetrating oil or WD-40 where the muffler slips on to the headpipe. A twisting motion of the muffler may also help as well.
5. Repeat steps #2, #3 and #4 for the other side.

Fits 1995-2018 Harley-Davidson Touring models

DISCLAIMER: NOT LEGAL FOR SALE OR USE IN CALIFORNIA ON ANY POLLUTION-CONTROLLED MOTOR VEHICLES.

*Qualified Manufacturer Declared Replacement Part on models not originally equipped with mufflers containing a catalyist.

California Models:

FL Touring Fuel Injected 1995-2003, 2007, and 2009-2018, CVO FL Touring 2000-2003, and 2009-2018

49-State Models:

FL Touring carbureted 1995-2005, FL Touring Fuel Injected 1995-2005 and 2007-2018, and CVO FL Touring 2000-2005, 2009-2018.

PROCEDURE: (CONT)

INSTALLATION:

6. Slip the original clamp over the small end of the new muffler, and slide the muffler onto the headpipe. On some models there are left- and right-side mufflers, the indentation goes in towards the rear tire.
7. Bolt the muffler to the saddlebag support using the supplied Lock Washers and $\frac{5}{16}$ " x $\frac{3}{4}$ " bolts. Use a threadlocking compound and torque to 10 ft./lb.
8. Make sure the mufflers are straight as seen from the rear of the bike and stick out the same amount on each side. Tighten the front clamp to 14 ft./lb.
9. Wipe off mufflers with a clean cloth to prevent staining the finish. Reinstall the saddlebags. Check all hardware for tightness after the first 20 miles.

WARNING!: Before operating the motorcycle, be sure all hardware is tight.

PARTS LIST:

- Slip-on mufflers (2)
- Removable muffler cores (installed) (2)
- $\frac{5}{16}$ " x $\frac{3}{4}$ " Hex Head bolts (4)
- $\frac{5}{16}$ " Split Lock Washers (4)

