INSTALLATION INSTRUCTIONS

DRAG SPECIALTIES SOLO SEATS FOR 1984-1999 SOFTAIL® MODELS

ATTENTION INSTALLER (if other than owner): Please forward this Instruction Sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

INTRODUCTION: These instructions describe the procedure for properly installing Drag Specialties solo seats onto 1984-1999 Softail® models. Review instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

NOTE: A **NOTE** indicates key information to make procedures easier or clearer.

CAUTION: A **CAUTION** indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

WARNING!: A **WARNING** indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.



Solar reflective leather keeps the seating area cool even in direct sunlight. The process has been shown to reduce surface temperatures by as much as 25°F.

NOTE: The Solar Reflective Technology is only available on select models. See catalog for specific applications.

CAUTION: Use of leather conditioner or chemicals will void warranty. Warm water, mild soap and a soft cloth should be used for cleanup.

NOTE: These instructions apply to solo seats with or without driver backrest. If installing the solo front only, you will be required to use the side mounts for installation. The side mounts will come mounted on your seat. These mounts are secured by two 10-32 screws and are adjustable. This installation will require the use of stock 1/2" side mount screws. These can be purchased separately, Drag Specialties PART #DS-490047.

PROCEDURE:

- 1. Begin by placing bike on side stand.
- 2. Remove stock seat from bike. The rear mount screw will be reused if installing the solo rear. On some models the seat may be secured by 1/2" screws, one on each side of the driver seat. Save these as they will be reused.

INSTALLING THE SOLO FRONT ONLY:

3. Slip your new seat over the tab at the front of the frame at the rear of the gas tank while aligning the side mounts with the 1/2" mount hole.





CAUTION: Position any wiring so seat will install with no downward resistance.

4. Install the two 1/2" side screws and torque to factory specifications.

INSTALLING THE SOLO REAR:

5. If your solo front has been installed, remove at this time. Turn seat over and lay on a towel or protected surface.

NOTE: If using the solo rear, the side mounts on the solo front are optional.

6. Your solo rear comes with two ⁵/16" x 24 hex-head bolts and flat washers. Secure the solo rear to the solo front using the bolts and washers provided.

NOTE: The rear bracket comes installed on your solo rear with a plastic step washer. The step washer will be used in 1996 and earlier applications. These are the models with the welded-in fender nuts.

- Loosen the rear bracket at this time so it will slide with some resistance.
- 8. Reinstall your seat aligning the front mount and optional side brackets, adjust rear bracket to line up with hole in rear fender. Remove seat and tighten bracket mounting screws.
- 9. Reinstall seat, attaching the side mounts (optional) and securing the rear fender screw.

