

# INSTALLATION INSTRUCTIONS

## DRAG SPECIALTIES SOLO SEATS FOR 2000-UP SOFTAIL®

**ATTENTION INSTALLER** (if other than owner): Please forward this Instruction Sheet to the purchaser of this product. These instructions contain valuable information necessary to the end user.

**INTRODUCTION:** These instructions describe the procedure for properly installing Drag Specialties Solo seats onto Softail® models.

Review these instructions carefully before beginning, as they contain important information. Please retain for future reference.

Particularly important information is distinguished in these instructions by the following notations:

**NOTE: A NOTE** provides key information to make procedures easier or clearer.

**CAUTION:** A CAUTION indicates special procedures that must be followed to avoid damage to the motorcycle and/or accessories.

**WARNING!:** A WARNING indicates special procedures that must be followed to avoid injury to a motorcycle operator or person inspecting or repairing the motorcycle.

**NOTE:** For 2000-2007 Deuce, the rear fender must be drilled. A fender blind nut will be included for these models only (PART #DS-490045).

**NOTE:** These instructions apply to Solo front seats with or without internal backrest. Backrest-style seats for these models use EZ Glide II backrest assemblies.

### ABOUT SOLAR REFLECTIVE TECHNOLOGY

Solar reflective leather keeps the seating area cool, even in direct sunlight. The process has been shown to reduce surface temperature by as much as 25°F.

**NOTE:** The Solar Reflective Technology is only available on select models. See catalog for specific applications.

**CAUTION:** The use of leather conditioner or chemicals will void the warranty. Warm water, mild soap and a soft cloth should be used for clean up.

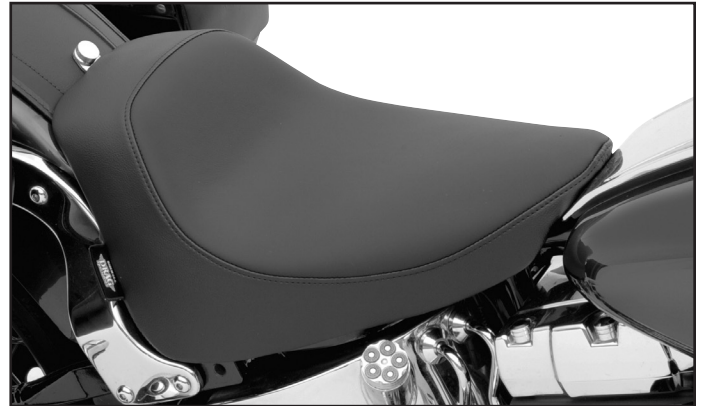
### PROCEDURE:

1. Begin by placing the bike on the side stand.
2. Remove the stock seat; save the rear Phillips-head screw or 1/2" bolts, they will be reused.

**NOTE:** On 2000-2005 FXST models, your solo front seat may have side-mount capabilities.

If you are using the side-mount systems, your seat **WILL NOT** have Solo rear capabilities. **IF YOU ARE USING** the supplied side mounts, install them on your seat at this time. Remove the four 10-32 screws (two on each side) install the side mounts and reinstall the four 10-32 screws.

Remove the rear bracket that came installed on your seat. Install the seat using the 1/2" bolts previously removed. These bolts can also be purchased separately, Drag Specialties PART #DS-490047. Proceed to Step 7.



3. The rear bracket comes installed on your new seat. Loosen the two screws so the bracket can be adjusted.
4. Slip your new seat over the tab at the front of the frame near the gas tank and position on the rear fender.

**NOTE:** Make sure the seat is positioned forward into the front tab.

5. Center the rear of the seat in relation to the fender.
6. With the seat centered, position the rear bracket to line up with the hole in the fender. Remove the seat and tighten the fasteners holding the bracket.
7. Slip the seat onto the front of the frame tab and attach the rear bracket (or side mounts) using the hardware previously removed in Step 2.

### INSTALLING THE SOLO REAR (ALL MODELS EXCEPT FXSTD)

**NOTE:** Rear solos are available in wide and narrow models, see catalog for a complete selection.



1. Remove the Solo front, rear mount screw. This screw will be reused on the Solo rear. Locate the Solo front receiver stud (**REF. A**) and reinstall over the bracket using the 1/4" x 20 x 1" button-head screw provided.
2. Loosen the rear bracket on the Solo rear. Position the seat over the fender, aligning the front of the seat into the receiver stud previously installed. Slide the seat all of the way forward and move left-to-right, ensuring a secure installation. At this time, align the rear bracket with the nut in the fender while keeping the seat in the forward position. Remove the seat, tighten the rear bracket and reinstall using the screw removed from Step 1.

