



Ref.	Qty.	Part#	Description
1	1	2908-100	Front Bumper
2	2	FG809	1.125" U-Clamp
3	2	HDW2056	5/16" x 2" Hex Bolts
4	2	HDW7058	5/16" Nylock Nuts
5	4	HDW9064	1 5/8" Endcaps

Part Number: 0530-

Front Bumper

Mounting Instructions

2014 Honda Rancher 420 (Straight Axle Only)

2014 Honda Foreman 500

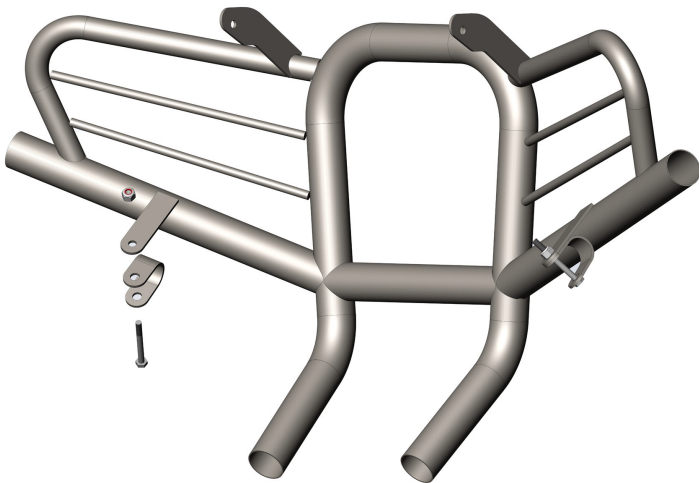
INSTRUCTIONS:

1. Remove the two upper bolts on each side attaching the rack to the front bumper. See Illustration
2. The top two mounts of the brushguard will slide in place on the outside of the top front rack mounts. Loosely bolt in place using the factory bolts. In some instances you may need to loosen the front rack to help line up the holes
3. Slide a u-clamp (facing inward and down) over each side of the lower stock bumper tubes that run horizontal. Line them up with the lower tabs on the front bumper.
4. Loosely bolt the bumper through the u-clamps with two 5/16" x 2" hex bolts and nylock nuts. Be careful not to overtighten or it will be difficult to remove the brushguard.
5. Make sure the bumper is aligned properly with the front of the machine and tighten all nuts and bolts.

NOTE: This bumper is designed to be used as a brushguard only and should not be used to push heavy objects. Bent or damaged bumpers will not be warranted.



Attach the lower bumper mounts using the u-clamps over the factory bumper.



View from behind the bumper.



Bolt the top mounts to the front rack mounts using the factory bolts.

FOR QUESTIONS REGARDING YOUR ORDER OR RETURNS CONTACT THE COMPANY YOU PURCHASED FROM.

FOR TECHNICAL OR INSTALLATION QUESTIONS PLEASE CALL: **763-689-4800**

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