

# Saddlemen™

## INSTALLATION INSTRUCTIONS

www.saddlemen.com

# HARD CASE TRUNK

HC 1700

HC 2900



### FEATURES OF THE HARD CASE TRUNK:

- Universal mounting kit attaches to your motorcycle, scooter, or ATV's existing luggage rack
- Quick disconnect mounting system allows trunk to be removed from your motorcycle, scooter or ATV in seconds
- Integrated molded grip for easy carrying when you park your ride
- All hardware included - everything you need for complete installation to your rack
- Matte black HDPE construction looks great on any type of motorcycle, scooter or ATV
- Solid weatherproof construction keeps your cargo dry, even when riding in the rain
- Integrated lock with two keys helps keep your stuff, your stuff
- Streamlined shape with flush mount rear reflector looks great and cuts through the wind

#### HC1700 model trunk

- Holds one full face helmet and other cargo
- 1700 cubic inch (28 liter) capacity
- 15" L x 15" W x 10" H overall outside dimensions

#### HC2900 model trunk

- Holds two full face helmets and other cargo
- 2900 cubic inch (48 liter) capacity
- 17" L x 23" W x 13" H overall outside dimensions

## ⚠ WARNING

### READ THESE INSTRUCTIONS THOROUGHLY BEFORE INSTALLATION!

Because of the variety of motor vehicle configurations, other accessories, and the features and intended use of this Saddlemen accessory, there are many different mounting options. You are responsible for the proper installation of this accessory on your motor vehicle. Your attention to these installation instructions and recommendations will permit safe and proper use of this accessory. You must mount this accessory properly and securely before riding your vehicle. If you lack the ability to safely and properly install this accessory, seek out a qualified motorcycle technician for assistance. During installation, support the vehicle with a suitable stand or lift so it will not tip over and injure you, or damage the vehicle. Using or mounting this accessory improperly could result in a loss of control of the motor vehicle which could result in damage to your vehicle or other personal property, the property of third parties, and/or personal injury to yourself or others, up to and including death.

### BE SURE TO THOROUGHLY READ AND CLOSELY FOLLOW THE MOUNTING INSTRUCTIONS THAT ARE INCLUDED WITH THIS ACCESSORY:

- The trunk must be installed and securely fastened onto a rack or similar foundation on your vehicle.
- Install the trunk securely so it will not shift or move while riding. Make sure the mounting hardware will not contact the wheels, suspension or any other moving parts of your vehicle.
- If you do not understand the mounting instructions DO NOT mount the trunk. Remove the base or any components you may have already installed on your vehicle.
- Thoroughly inspect your trunk before every ride. Do not use this trunk if the mounting system has been modified, or has deteriorated, loosened or is beginning to fail.
- Before riding, secure your cargo inside the trunk and completely close the lid, engaging the lock so your items will not spill out.
- Take steps to secure and protect your cargo inside the trunk. If transporting a helmet, use a helmet bag to protect its finish.
- Continually check the security of the trunk at each stop as you ride. Hardware on a motor vehicle can loosen during operation, so be sure to check it frequently.
- Do not use this accessory if you have any doubts as to whether it is properly mounted to your vehicle.
- Do not exceed 15 pounds of total weight, including the weight of the trunk itself, along with its contents.
- Do not exceed the weight rating of your vehicle's rack, including the weight of the trunk itself, along with its contents.
- Do not transport or store flammable or potentially explosive materials in your trunk.
- When using this accessory, do not exceed your vehicle's Maximum Gross Vehicle Weight as listed on your vehicle or in the manufacturer's owner's manual.
- If your trunk is ever damaged, do not use it until it has been inspected by your local professional motorcycle dealer. Replace the trunk immediately if it has damage that will prevent it from being properly secured to your vehicle or if it is unable to securely hold its contents.

### DO NOT ATTEMPT TO USE THIS ACCESSORY IF:

- You do not understand these installation and use instructions,
- You do not understand any part of the accessory mounting system,
- You have any doubts as to the security of the mounting system.

If you have any concerns or questions, seek help at your qualified motorcycle dealer or call the Saddlemen support line at (310) 638-1222.

Remember: Motorcycling or ATV riding can be a dangerous activity. Installation of any accessory can increase your risk if it is not installed properly. You are responsible to install this accessory so it will not contact any portion of the drive train, suspension or steering, and so it will in no way interfere with the operation of your vehicle.

### PARTS INCLUDED WITH THE HARD CASE TRUNK:

Part	Qty.	Part	Qty.	Part	Qty.
Trunk	1	Mounting plate	1	Rack clips	4
Allen bolt, 6 x 30mm	4	Nylock 6mm nut	4	Washer	4
Instruction sheet	1	Trunk lock key	2		

### RECOMMENDED TOOLS:

5mm Allen wrench                      10mm wrench or socket

NOTE: Other tools may be required, depending upon your vehicle and how you will attach the trunk's mounting plate.

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## INSTALLATION INSTRUCTIONS:

Saddlemen Hard Case Trunks are designed to mount to a variety of touring motorcycles, sport motorcycles, dual sport motorcycles, scooters, or ATVs using an mounting plate that attaches to the rear rack. Because the trunk can separate from the mounting plate, you can ride with the trunk on or off of your vehicle.

**IMPORTANT:** The following recommendations are for a typical installation on a motorcycle using the supplied mounting plate and hardware. The mounting hardware is designed to secure the mounting plate to your rack via clips that will match the construction of most racks. The clips will work with racks built from cast, square, or tubular materials. Since the trunk's design permits a variety of mounting configurations, you (or your professional motorcycle technician) will need to determine the best way to attach the mounting plate and the trunk to your vehicle.

Do not mount the trunk to your motorcycle, scooter or ATV in a way that will cause it to damage and/or interfere with the vehicle's lights, suspension, wheels or other components.

Use the supplied key to open the trunk lid. Turn the lock ① clockwise and lift the lid upward.

**NOTE:** The trunk's lid automatically locks when it closes. Be careful that you do not lock the key inside the trunk. Keep one key in a safe location in case you misplace the other key.

To detach the trunk from the mounting plate, unscrew the retention screw ② at the bottom of the trunk. Pull the trunk back and upwards to separate it from the mounting plate.

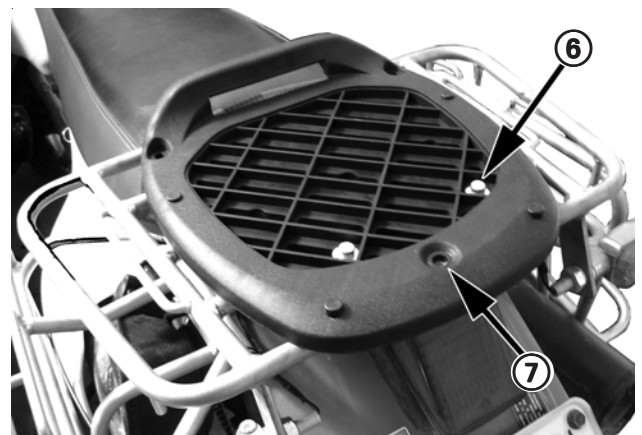
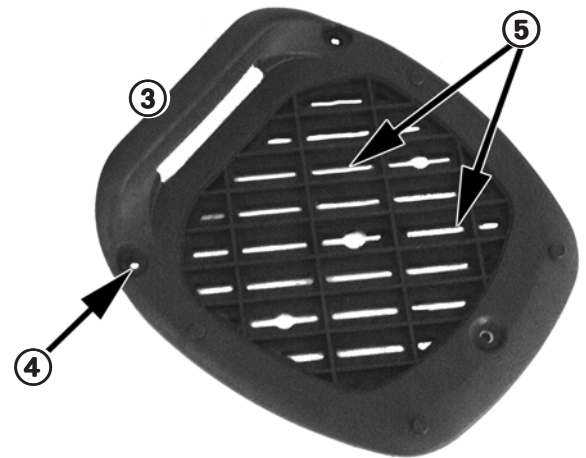
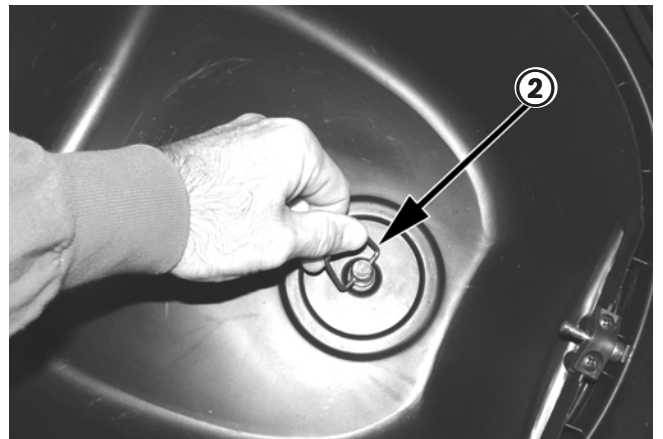
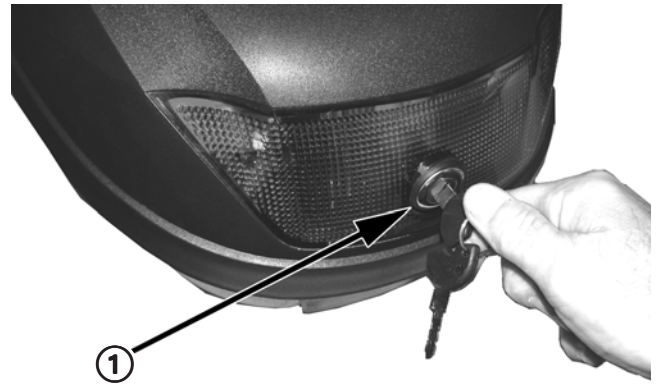
The mounting plate ③ can be attached to the rear rack via the supplied hardware or by other hardware you can obtain from a motorcycle shop. The plate has several holes ④ and slots ⑤ that will accept mounting hardware.

**NOTE:** Any hardware you use must fit flush with the top of the mounting plate so it will not interfere with or damage the trunk.

Set the mounting plate on your motorcycle's rack. Center it's location and make sure that it does not interfere with the seat when opening or closing the seat compartment, or with any other vehicle functions.

Loosely set the mounting bolts and washers ⑥ through the holes or slots in the mounting plate that will best permit you to fit the holding clips to the rack (see next page).

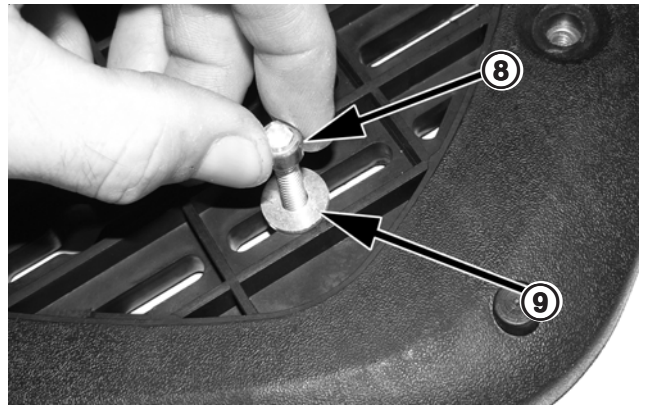
**REMINDER:** The threaded hole ⑦ for the trunk retention screw should be positioned at the rear of the rack.



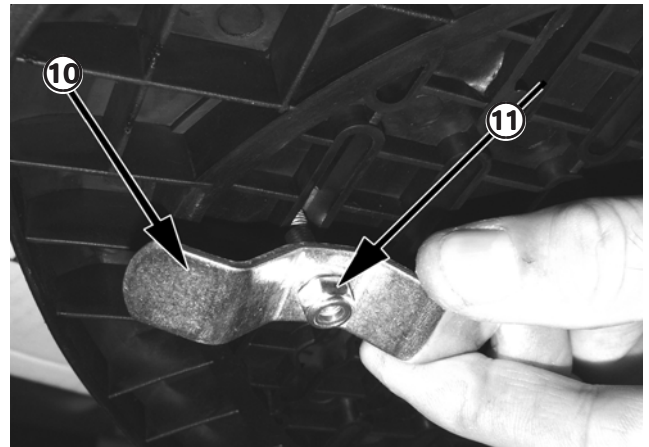
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INSTALLATION INSTRUCTIONS (*continued*):

NOTE: When inserting the mounting bolts ⑧, make sure to use the supplied washers ⑨. Place the mounting bolts at the corners of the mounting plate. Use the widest spacing possible. This will add to the stability of the mounting plate on the motorcycle's rack.

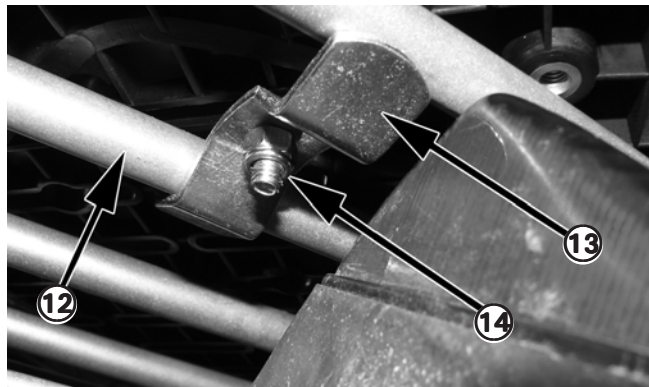


Place a holding clip ⑩ on each mounting bolt and loosely install the nylock nuts ⑪.



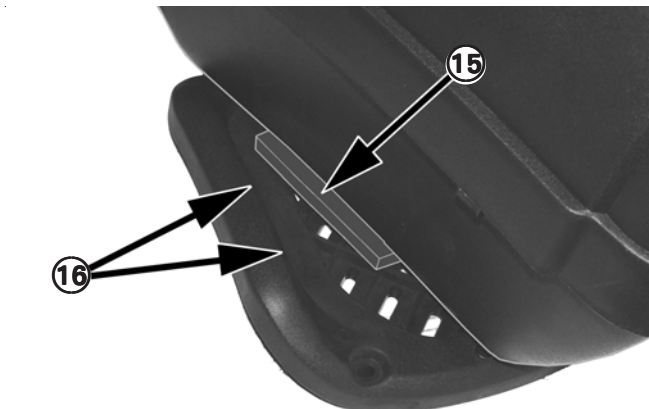
NOTE: Do not tighten the mounting hardware until you align the clips so they best match the shape and location of the rack ⑫.

Once the clips ⑬ are in their best location, and the mounting plate is in its proper location on the rack, use a 5mm Allen wrench and a 10mm wrench or socket to tighten the nylock nuts ⑭ securely.



IMPORTANT: Verify that the mounting plate is secure on the rack before installing the trunk or riding your vehicle.

Install the trunk by engaging the tab ⑮ at the front of the trunk with the groove at the front of the mounting plate ⑯. Push forward on the trunk to insert the tab into the groove and allow the trunk to settle on the mounting plate (see following page for securing the trunk with the retention screw).



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## INSTALLATION INSTRUCTIONS (continued):

Visually sight the threaded hole in the mounting plate through the retention screw hole at the inside, bottom of the trunk. You can adjust the position of the trunk slightly so the holes align. Secure the trunk to the mounting plate by screwing the retention screw (17) into the threads at the back of the mounting plate.

**NOTE:** After tightening the retention screw, try to shift the trunk's position to make sure it is securely fastened to the mounting plate and the motorcycle.



**IMPORTANT:** Failure to install this accessory properly may allow the mounting plate of the trunk to contact the vehicle's moving parts. It is vital that you verify that the mounting plate and trunk will not touch, or interfere with other components as the suspension moves through its entire stroke.

Make sure that the mounting plate or the trunk does not touch the exhaust or other non-moving components, as well, as they may be damaged from contact with the accessory.

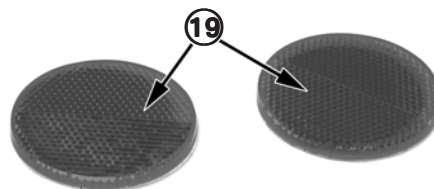
Occasionally, the configuration of this accessory with certain motorcycles, may require turn signal relocation and/or helmet lock removal. Check to be sure that all lights and safety reflectors are visible once the trunk is in place.

The trunk is equipped with the reflector (18) on its rear lid. Since this reflector is decorative, it is not adequate for night use alone and you should have other reflectors on your vehicle. If the trunk blocks any side reflectors, you should also place reflectors on the exterior sides of the trunk. Reflectors (19) with self-adhesive backing are available from Saddlemen (order item #2040-0416). It is your responsibility to make sure the installation of your trunk does not create an unsafe or unlawful situation.



Be aware that the installation of this trunk or other accessories can affect the handling of your motorcycle, scooter or ATV. Pay attention as you ride your vehicle after installing new accessories as its handling characteristics may have changed.

After 50 miles (80 kilometers) of riding, recheck that the mounting plate and trunk hardware are still secure. Inspect the trunk and related hardware before each ride. A loose trunk or hardware can interfere with your vehicle's operation and cause an unsafe riding condition.



### CARE OF YOUR SADDLEMEN TRUNK:

Your Saddlemen Hard Case Trunk requires almost no maintenance, other than periodic cleaning.

Use Saddlemen Ultra Wash (#3101) for the best results while cleaning, or use mild soap and water.

Polish the trunk's painted surface with a quality wax to protect its finish.

### SADDLEMEN LIMITED ONE-YEAR WARRANTY

Saddlemen warrants its products for defects in materials, design or workmanship for a period of one year after retail purchase. Items that are defective will be repaired or replaced by Saddlemen at its sole discretion. Damage caused by improper use or improper installation is not a defect; therefore repair or replacement of a damaged accessory will not be covered under this warranty. This warranty contains other provisions and conditions, so please visit [www.saddlemen.com](http://www.saddlemen.com) for additional information. Thank you for purchasing your new Hard Case Trunk. You can count on Saddlemen's quality, innovation, service and style, and we want you to be completely satisfied. If you have any comments, or are not satisfied with the performance of your Saddlemen accessory, please contact the Saddlemen support line at (310) 638-1222.

