



XR650R Expedition Rack Installation Instructions

PN# 1510-0167

The Expedition racks use an under the fender support system. This support must be used to prevent damage to the rear fender and to provide additional support for your cargo.

Remove the front and rear fender mounting bolts (under fender)
Position the support bracket under the rear fender. Start the rear bolts first (original hardware) and then the front mount bolts (original hardware). When in position, tighten securely. You may want to use lock tight.

Remove the original seat mount bolts.

Position the rack over the rear fender. Use the washers and spacers provided at the seat mount position. (the XR650R comes stock with one stepped washer, make sure it is reinstalled in the proper location).
Start the bolts, do not tighten at this time. Make sure that the strap mount on the rack rests on the fender. Drill 2 holes thru the fender and the rear support. Install bolts, washers, and nuts provided.

Tighten all hardware at this time.

Re tighten all hardware after 100 miles.
Use your own judgment when loading your motorcycle. Limits may depend on rider experience, speed, terrain to be covered and weather conditions.

If you have any problems Please contact:

T C I Products 714-639-4933

11-29-10

