



XR400 Expedition Rack Installation Instructions.

PN# 1510-0166

Remove original seat mount bolts and original bolts on the rear fender.
The racks are designed to clear most dual sport conversion stop/tail light assemblies.

Expedition rack- position over rear fender. Using spacers and bolts provided, install at the original seat mount position. The original factory spacers are used along with our tubular spacers. Do not tighten at this time.

Start the rear fender bolts with washers.

Tighten all hardware starting with the seat mount bolts, rear fender bolts, and then the side support bolts.

Re tighten all hardware after 100 miles.

Use your own judgment when loading your motorcycle. Limits may depend on rider experience, speed, terrain to be covered and weather conditions.

If you have any problems Please contact:

T C I Products.
714-639-4933

11-29-10

