



DR 650SE Expedition Rack Installation Instructions **PN# 1510-0141**

Remove original grab rail mount bolts and original bolts on the rear fender.

Position rack over rear fender. Using longer provided bolts, install at the original front grab handle mount position. Do not tighten at this time.

Start the rear fender bolt with washer. The DR 650 uses a single bolt at this mount. There is a spacer that should be installed between the rack and fender.

Tighten all hardware starting with the seat mount bolts, rear fender bolts.

Re tighten all hardware after 100 miles.

Use your own judgment when loading your motorcycle. Limits may depend on rider experience, speed, terrain to be covered and weather conditions.

If you have any problems Please contact: T C I Products 714-639-4933 11-20-09.

