

# Front Bumper Mounting Instructions

2003-10 Honda Rincon 650/680

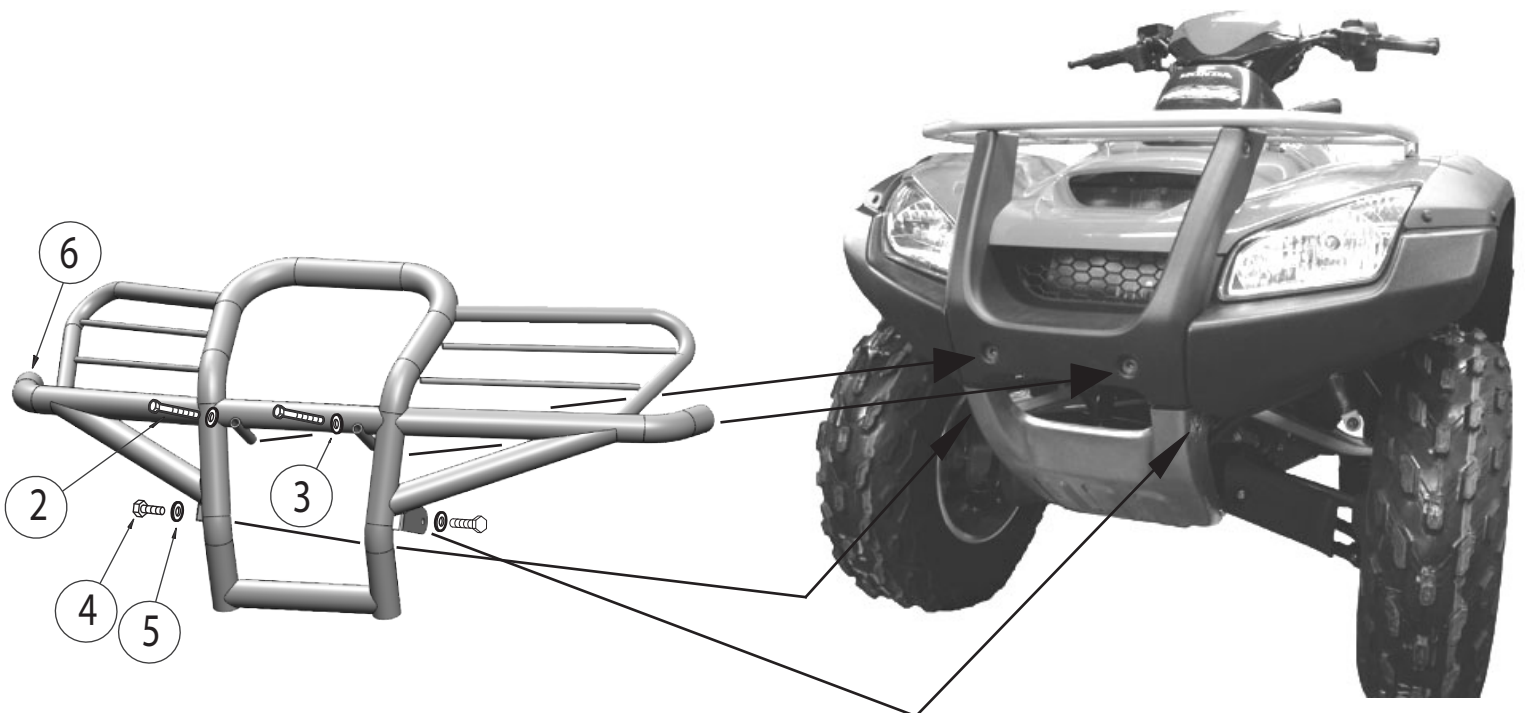
Part Number: 2909 (0530-1005)

Ref.	Qty.	Part#	Description
1	1	2909-1	Front Bumper
2	2	HDW9067	6mm x 90mm Hex Bolts
3	2	HDW9012	1/4" Flat Washers
4	2	HDW1050	8mm x 20mm Hex Bolts
5	2	HDW9002	5/16" Flat Washer
6	4	HDW9064	1 5/8" Endcaps

## INSTRUCTIONS:

1. Leave the front black plastic bumper cover in place but remove the two middle bolts just below the radiator screen area. See Illustration
2. Remove the two upper bolts that hold the lower aluminum bumper pan in place to the frame on each side at the top.
3. Hold the brushguard up to the machine aligning the mount tubes of the brushguard to the two center holes in the plastic bumper cover where you removed the factory bolts. Now loosely bolt in place using two 6mm x 90mm bolts (#2) and 1/4" flat washers (#3).
4. Now slide the bottom of the brushguard into place on either side of the lower aluminum bumper pan and loosely bolt into place using two 8mm x 20mm bolts (#4), and 5/16" flat washers (#5).
5. Make sure the bumper is aligned properly with the front of the machine and tighten all nuts and bolts.
6. Using a rubber mallet, lightly tap the endcaps into place on the brushguard.

**NOTE: This bumper is designed to be used as a brushguard only and should not be used to push heavy objects. Bent or damaged bumpers will not be warranted.**



FOR QUESTIONS OR COMMENTS PLEASE CALL: **763-689-4800**