



Qty.	Part #	Description
1	FG909	Winch Mount
4	HDW1052	8mm X 25mm Hex Bolts
2	HDW2050	5/16" X 3/4" Hex Bolts
2	HDW7058	5/16" Nylock Nuts

**NOTE: Roller fairlead not included with this kit!**

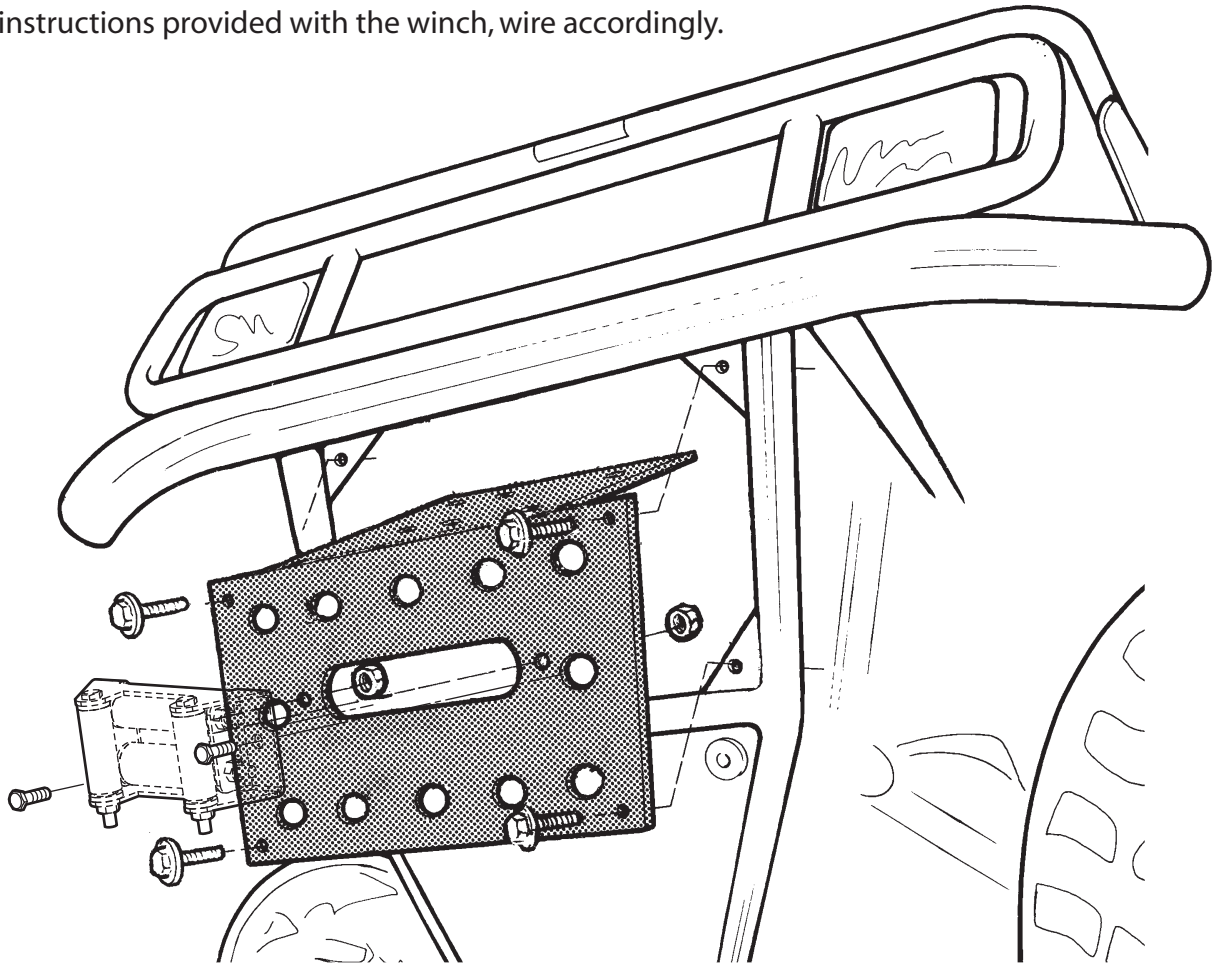
## Winch Mount Installation Instructions

for Arctic Cat '00-'01 500 Automatic 4x4, '99-'01 500 Manual 4x4, '96-'98 454 Bear Cat 4x4, '98-'01 400 Manual 4x4, '98-'01 300 Manual 4x4, '01 250 Manual 2x4 & 4x4

Part Number: 1595M (4505-0391)

### INSTRUCTIONS:

1. Remove the (4) 8mm bolts and the wire mesh grill from the front bumper (keep the bolts and grill to reinstall if the winch mount is removed).
2. Install the roller fairlead per the illustration using (2) 5/16"-18 X 3/4" hex bolts and (2) 5/16"-18 nylock nuts provided with the fairlead (rollers should turn freely). **Note:** Bottom roller may need to be removed to run wire rope through.
3. Install the winch on winch mount using the hardware provided with the winch. **Note:** Winch will be installed upside down. Be sure the motor is on the right side of the ATV while sitting on the seat.
4. Install the winch/winch mount to the front bumper per the illustration using the (4) 8mm X 25mm hex bolts provided. Tighten securely.
5. Using the instructions provided with the winch, wire accordingly.



FOR QUESTIONS OR COMMENTS PLEASE CALL THE MANUFACTURER: **763-689-4800**

All images used are copyrighted property of CMP and may not be used without permission.

Inst1595M 5/24/05