



Qty.	Part#	Description
1	1589-70	Winch mount
2	FG773	Offset Brackets
1	FG893	Oil Cooler Bracket
2	HDW1054	8mm x 25mm Hex Bolts
4	HDW2100	3/8" x 1" Hex Bolts
4	HDW7061	3/8" Nylock Nuts

NOTE: Roller fairlead not included with this kit!

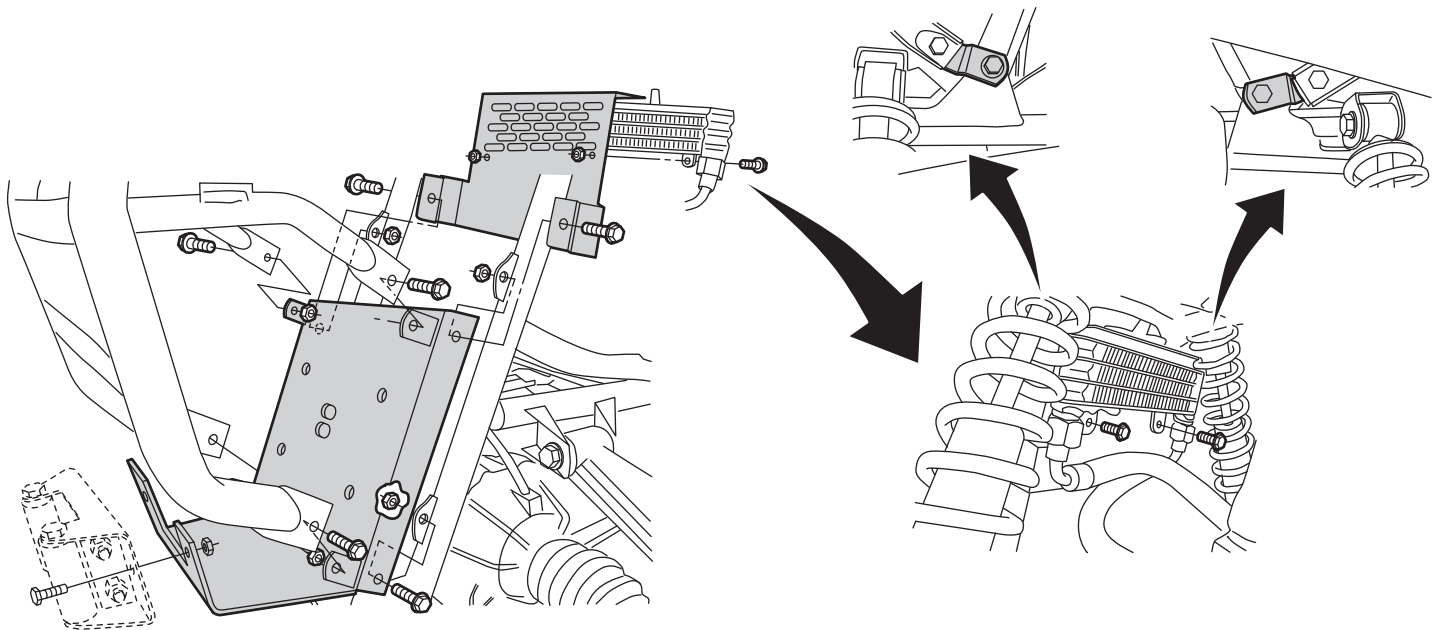
Winch Mount Installation Instructions

for Yamaha '95-'05 YFM 350 Wolverine

Part Number: 1589M (4505-0389)

INSTRUCTIONS:

1. Unplug the headlights and remove the oil cooler from bumper (keep the bolts). Remove the bumper and keep the bolts. Remove the oil lines from the oil cooler. Catch any oil in a suitable container.
2. Install the winch to the winch mount using the hardware provided with the winch.
3. Install the winch/winch mount to the frame per the illustration by first reinstalling the (2) original bottom bumper mounting bolts through the mount and the bottom frame tabs. Then reinstall the (2) original middle bumper mounting bolts through the new oil cooler bracket mounting tabs, the mount and the frame tabs. Tighten these bolts.
4. Bolt the oil cooler onto the new bracket per the illustration using the original bolts and the rubber grommet on the top stem on the oil cooler. Reinstall the oil lines on opposite sides from original so the oil lines cross each other. Refill any oil lost when the oil cooler was removed.
5. Install the bumper to the winch mount per the illustration using the (4) provided 3/8" bolts and Nylock nuts through the bottom and middle bumper mounting holes and the tabs on the mount.
6. Install the small offset brackets between the top bumper mounts and the frame tabs using the original bolts and the (2) provided 8mm bolts. Tighten all bolts.
7. Hook up the headlights and install the roller fairlead using (2) 5/16" x 3/4" hex bolts and (2) 5/16" Nylock nuts provided (rollers should turn freely). **Note:** Bottom roller may need to be removed to run wire rope through.
8. Using the instructions provided with the winch, wire accordingly.



FOR QUESTIONS OR COMMENTS PLEASE CALL THE MANUFACTURER: **763-689-4800**

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