



Qty.	Part #	Description
1	1574-1	Winch Mount
4	KD23P	1" U-Clamps
2	FG845	1" x 2-1/4" U-Clamps
6	HDW2105	3/8" x 2" Hex Bolts
6	HDW7061	3/8" Nylock Nuts
2	FG881	7/8" U-Clamps

NOTE: Roller fairlead not included with this kit!

Winch Mount Installation Instructions

for 97-07 Honda TRX 250 Recon 2x4

Part Number: 1574M (4505-0384)

INSTRUCTIONS:

1. Install winch mount on the two frame tubes that run diagonal towards the front bumper per illustration "A". Secure using the four 1" U-Clamps from the inside of the tube outwards, and install four 3/8" x 2" hex bolts down through the winch mount then through the clamps and install 3/8" Nylock nuts. Tighten firmly but do not crush the tubing.
2. Install the roller fairlead by placing the two 2-1/4" U-Clamps (use the 7/8" U-Clamps for the 2005 model) around the front bumper tubes facing inward. Secure the roller fairlead using two 3/8" x 2" hex bolts and two 3/8" Nylock nuts, per illustration "B". Tighten firmly.
3. Attach winch to the top of the winch mount with the hardware provided with the winch. Run wire rope through the roller fairlead (rollers should turn freely.) **Note:** Bottom roller may need to be removed to run wire rope through. Tighten all bolts
4. Using instructions that were provided with the winch, wire accordingly.

NOTE: You will need to use the 7/8" U-Clamps on the 2005 model and need to cut the plastic for the roller fairlead to fit.

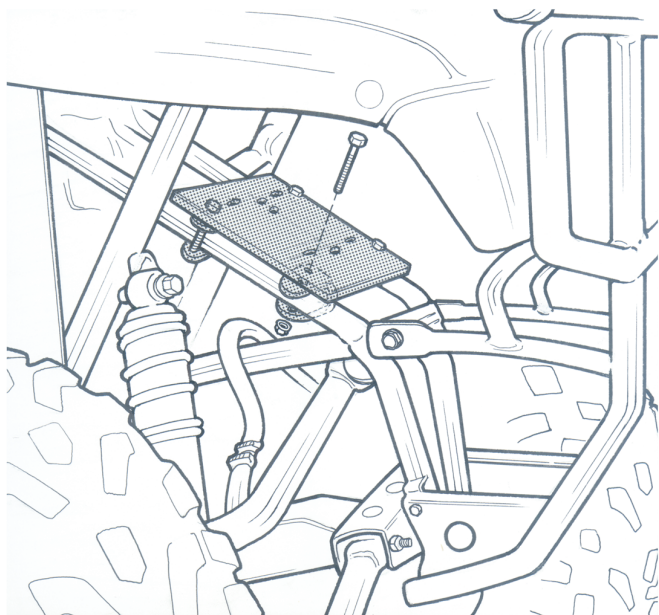


ILLUSTRATION "A"

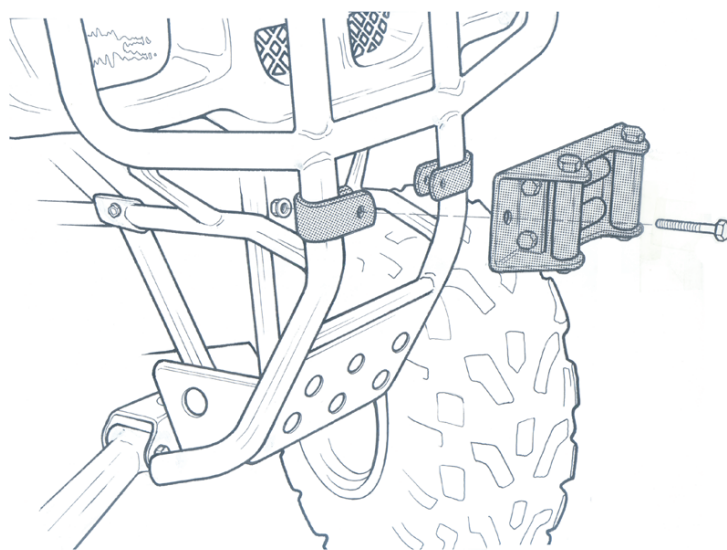


ILLUSTRATION "B"

FOR QUESTIONS OR COMMENTS PLEASE CALL THE MANUFACTURER: **763-689-4800**

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