

Front Bumper Mounting Instructions

Kawasaki '08-09 750 Brute Force

| Ref. | Qty. | Part# | Description |
|------|------|---------|--------------------------|
| 1 | 1 | 2901 | Front Bumper |
| 2 | 2 | HDW9061 | 6mm x 110mm Hex Bolts |
| 3 | 2 | HDW9012 | 1/4" Flat Washer |
| 4 | 2 | PC124 | Spacers |
| 5 | 2 | HDW2052 | 5/16" x 1 3/4" Hex Bolts |
| 6 | 2 | HDW7058 | 5/16" Nylock Nuts |
| 7 | 4 | HDW9064 | 1 5/8" Endcaps |

INSTRUCTIONS:

- 1. Remove the two center bolts in the lower skid pan.
- 2. Place the u-clamp mounts on the bumper over the frame tube running horizontally under the plastic bumper.
- 3. Loosely bolt the u-clamps in place with two 5/16" x 1 3/4" hex bolts (#5), spacers (#4), and 5/16" nylock nuts (#6).
- 4. The lower bumper mount tubes will line up with the bolts that you removed in the center of the lower skidpan. Loosely bolt in place using two 6mm x 110mm bolts (#2) and 1/4" flat washers (#3)
- 5. Make sure the bumper is aligned properly with the front of the machine and tighten all nuts and bolts.
- 6. Using a rubber mallet, lightly tap the endcaps into place on the brushguard.

NOTE: This bumper is designed to be used as a brushguard only and should not be used to push heavy objects. Bent or damaged bumpers will not be warrantied.

